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Notes: The material in this catalogue is for general information. For specific performance data and proper material selection, consult your IFC representative. Although every attempt has been made to ensure that the information contained in this catalogue is correct IFC Inc. reserves the right to change designs, materials and/or specifications without notice.

Fabricated Strainers

Available Materials of Construction:

- Carbon Steel
- Low Temp Carbon Steel
- Stainless Steel
- Chrome Molly
- Monel
- Alloy 20
- Hastelloy
- Titanium

End Connections:

- Flat Faced
- Raised Face
- RTJ Flanged
- Butt-weld
- Grooved
- Threaded (NPT)
- Socket Weld

Size range:

- 1/4" (8mm) and larger

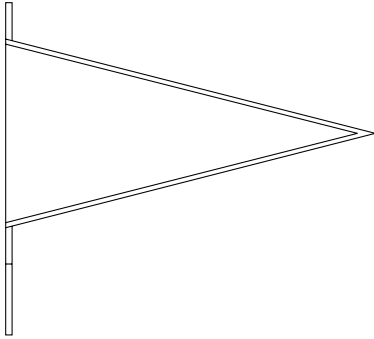
Applications:

- Process Industry
- Power Industry
- Chemical Industry
- Oil and Gas
- Pulp and Paper
- Metals and Mining
- Water and Waste

Products:

- Standard line of Temporary, Tee, Y, Basket and Duplex strainers.
- Custom strainers to meet individual space or performance requirements.
- Automated self-cleaning strainers/systems.
- Screens and baskets.

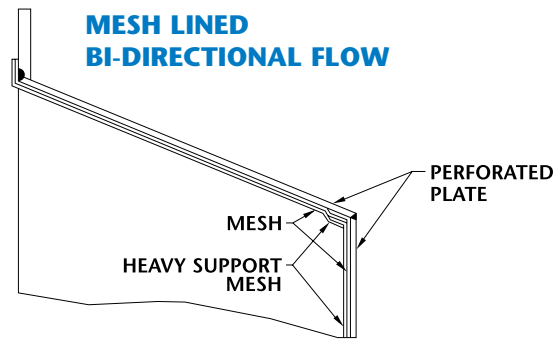
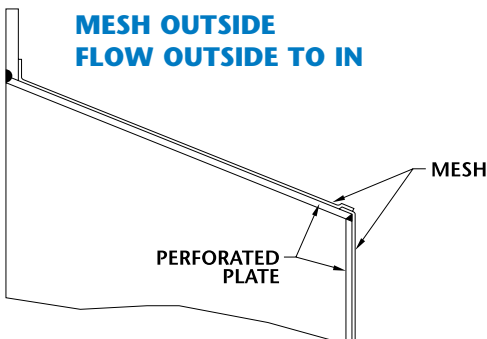
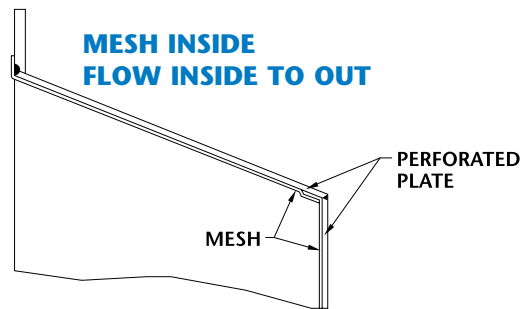
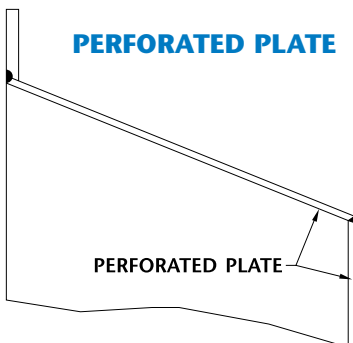
IFC Series TB, TC and TP Temporary Strainers



Standard Features

- Standard sizes from 3/4" - 48".
- Used primarily for new pipeline start-up or where solid loading is minimal.
- Filtration as fine as 40 microns available.
- Available in conical, basket and plate configurations.
- Available flat faced, raised face or RTJ with or without face serrations.
- All 304 SS construction is standard. Construction in other materials is available (i.e carbon steel, monel, hastelloy, titanium, etc.).
- May be installed in horizontal or vertical pipelines with cone pointed upstream or downstream.
- Strainer size and pressure rating is stamped on handle.

Standard Construction Details



Parts List and Standard Materials

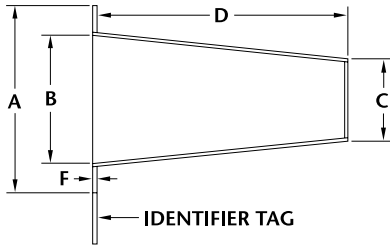
Part	Carbon Steel	304 Stainless Steel
Ring	A36	A240-304
Handle	A36	A240-304
Perforated Plate	A36	A240-304
Mesh (1)	A276-304	A276-304

(1) When required and when used.

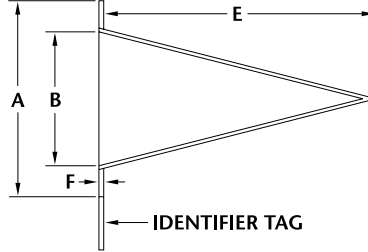
General:

1. Strainers suitable for large differential pressures are available. Please see page 30 for standard ratings.
2. Mesh lined strainers manufactured for unidirectional flow cannot be used for bi-directional flow. Please specify the bi-directional flow requirement when ordering.
3. Please specify if handles are to be stamped with tag numbers when ordering.

IFC Series TB, TC and TP Temporary Strainers



BASKET TYPE (TB)



CONICAL TYPE (TC)

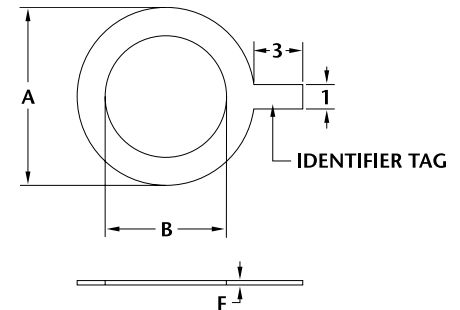


PLATE TYPE (TP)

Standard Screens

Size Range	Opening	Gauge Thickness
3/4" - 8" (20mm-200mm)	0.125 in. (3.2 mm)	22
10" - 24" (250mm-600mm)	0.125 in. (3.2 mm)	16

Dimensional Data

Size in (mm)	A (O.D.) in (mm)				B (I.D.) in (mm)	C in (mm)	D (Basket Length) in (mm)				E (Cone Length) in (mm)				F (2) in (mm)	Weight Lb. (Kg.)
	150/300#	600#	900#	1500#			100%	150%	200%	300%	100%	150%	200%	300%		
3/4	2.13	2.50	2.63	2.63	0.63	0.31	0.75	1.13	1.50	2.25	1.13	1.69	2.25	3.38	0.13	0.5
20	54	64	67	67	16	8	19	29	38	57	29	43	57	86	3	0.2
1	2.50	2.75	3.00	3.00	0.75	0.38	1.13	1.69	2.25	3.38	1.63	2.50	3.31	5.00	0.13	0.5
25	64	70	76	76	19	10	29	43	57	86	41	64	84	127	3	0.2
1-1/2	3.25	3.63	3.75	3.75	1.25	0.63	1.50	2.25	3.00	4.50	2.19	3.38	4.50	6.75	0.13	0.5
40	83	92	95	95	32	16	38	57	76	114	56	86	114	171	3	0.2
2	4.00	4.25	5.50	5.50	1.75	0.88	2.00	3.00	4.00	6.00	3.00	4.50	6.00	9.13	0.13	0.5
50	102	108	140	140	44	22	51	76	102	152	76	114	152	232	3	0.2
2-1/2	4.75	5.00	6.38	6.38	2.25	1.13	2.19	3.37	4.50	6.75	3.19	5.00	6.69	10.13	0.13	1
65	121	127	162	162	57	29	56	86	114	171	81	127	170	257	3	0.5
3	5.25	5.75	6.50	6.75	2.75	1.38	2.75	4.25	5.69	8.50	4.00	6.25	8.50	12.75	0.13	1
80	133	146	165	171	70	35	70	1.08	145	216	102	159	216	324	3	0.5
4	6.75	7.50	8.00	8.13	3.75	1.88	3.50	5.32	7.19	11.00	5.13	7.88	10.63	17.00	0.13	2
100	171	191	203	206	95	48	89	13.5	183	279	130	200	270	432	3	0.9
5	7.63	9.38	9.63	9.88	4.63	2.31	4.50	6.75	9.13	14.00	6.50	10.13	14.00	21.00	0.13	2
125	194	238	244	251	117	59	114	171	232	356	165	257	356	533	3	0.9
6	8.63	10.37	11.25	11.00	5.38	2.69	5.50	8.50	11.37	17.00	8.13	13.00	17.00	26.00	0.13	3
150	219	263	286	279	137	68	140	216	289	432	207	330	432	660	3	1.4
8	10.87	12.50	14.00	13.75	7.38	3.69	7.00	10.69	15.00	22.00	10.19	16.00	22.00	33.00	0.13	5
200	276	318	356	349	187	94	178	272	381	559	259	406	559	838	3	2.3
10	13.25	15.63	17.00	17.00	9.38	4.69	8.63	14.00	18.00	27.00	13.00	20.00	27.00	40.00	0.13	7
250	337	397	432	432	238	119	219	356	457	686	330	508	686	1016	3	3.2
12	16.00	17.87	19.50	20.37	11.00	5.50	10.50	17.00	22.00	33.00	16.00	24.00	33.00	49.00	0.13	11
300	406	454	495	517	279	140	267	432	559	838	406	610	838	1245	3	5.0
14	17.37	19.00	20.37	22.62	12.25	6.13	11.50	18.00	24.00	36.00	17.00	27.00	36.00	54.00	0.13	12
350	441	483	517	575	311	156	292	457	610	914	432	686	914	1372	3	5.4
16	20.12	21.87	22.50	25.13	14.00	7.00	14.00	21.00	28.00	42.00	20.00	31.00	41.00	62.00	0.13	16
400	511	555	572	638	356	178	356	533	711	1067	508	787	1041	1575	3	7.3
18	21.25	23.75	25.00	27.63	15.75	7.88	16.00	24.00	32.00	47.00	23.00	35.00	47.00	71.00	0.13	20
450	540	603	635	702	400	200	406	610	813	1194	584	889	1194	1803	3	9.1
20	23.50	26.62	27.38	29.63	17.50	8.75	17.00	27.00	35.00	53.00	25.00	39.00	53.00	79.00	0.13	26
500	597	676	695	753	445	222	432	686	889	1346	635	991	1346	2007	3	11.8
24	27.87	30.87	32.88	35.38	21.25	10.63	21.00	32.00	42.00	64.00	30.00	47.00	63.00	95.00	0.13	30
600	708	784	835	899	540	270	533	813	1067	1626	762	1194	1600	2413	3	13.6

Notes: (1) The Open Area % is calculated as follows:

$$OA\% = \frac{\text{Screen Area} \times 0.4}{\text{Area of Sch. 40/std. pipe.}} \times 100$$

(2) Thicker material available upon request. Please contact factory.

(3) Strainers are available in many materials with many different screen openings. Please consult factory.

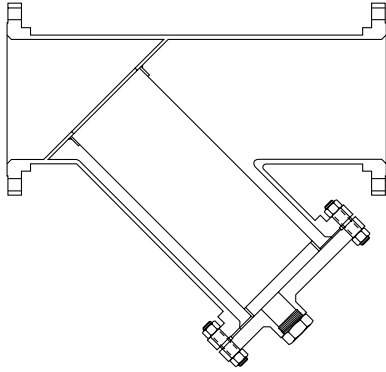
(4) Other sizes available on request.

General:

- For further optional features see pages 21-22.
- Other perforations and screen materials available. Please see page 24.

- For pressure loss information see page 25.
- For ordering information please see page 38.
- Dimensions shown are subject to change. Contact factory for certified prints when required.

IFC Series Y125 and Y150 Fabricated Y-Strainers



Standard Features

- Standard sizes from 2" - 24".
- Available with RF or RTJ flanged (ASME B16.5), Buttweld (ASME B16.9) or grooved end connections.
- Standard thru bolt or grooved cover design.
- Custom modifications are available.
- May be installed in horizontal or vertical pipelines.
- All welders are qualified to ASME Section IX.
- Strainers designed to meet the requirements of ASME B31.1 and/or ASME B31.3.
- 304 SS perforated screens are standard.
- Drains connections are standard and are furnished with plug.
- Vents, differentials and special covers are optional.

Parts List and Standard Materials (Flanged End)

Part	Carbon Steel	Stainless Steel (1)
Shell & Nozzles	A53 E/B / A106-B	A312
Reinforcement Pads (3)	A516-70	A240
Flanges	A105	A182
Coupling/threadolets:	A105	A182
Plug	A105	A182
Screen Retainer Ring	A36	A240
Screen (2)	304 SS	304 SS
Gasket (2)	304 SS Spiral Wound	304 SS Spiral Wound
Stud	A193-B7	A193-B8-1
Nut	A194-2H	A194-8

- (1) 304 SS strainers use 304 grade material. 316 SS strainers use 316 grade material. Dual rated material may be used.
 (2) Recommended Spares.
 (3) When required and when used.

Parts List and Standard Materials (Grooved End)

Part	Stainless Steel
Shell & Nozzles	A312-304
Flanges	A36 Zinc Plated
Plug	B584 Brass
Cover	Sizes 2-1/2" - 5" & 12": Ductile Iron Sizes 6" - 10": 304 SS
Screen (1)	304 SS
Gasket (1)	EPDM
Bolts	B633
Nuts	B633

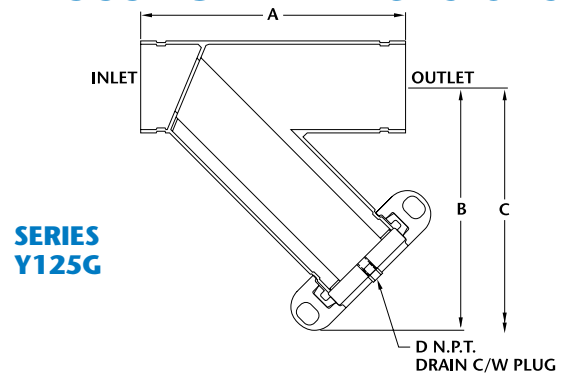
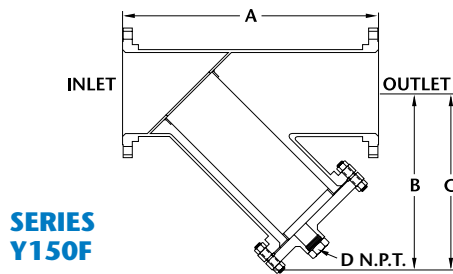
- (1) Recommended Spares.
 (2) Lead-free construction complies with California Prop. 65 and proposed Federal Government lead-free standards.
 (3) Single, two-bolt, grooved style cover provides quick and easy access to screen.

Upper Pressure Limits (Non-Shock) and Lower Temperature Limits (Unless otherwise specified)

IFC Model	Body Material	Size Range in. (mm)	Maximum Design Pressure psig (Bars) (1)	Low Temperature Limit - M.D.M.T. - °F (°C)
Y125FSBW	Carbon Steel	2" - 12" (50 - 300 mm)	200 (13.79) (2)	-20 (-28.9)
		14" - 24" (350 - 600 mm)	150 (10.34) (2)	-20 (-28.9)
Y125GSS4GW	304 SS	2 1/2" - 12" (65-300 mm)	200 (13.79) (2)	-20 (-28.9)
Y125FSS4BW / Y125FSS6BW	304 / 316 SS	2" - 12" (50 - 300 mm)	200 (13.79) (2)	-20 (-28.9)
		14" - 24" (350 - 600 mm)	150 (10.34) (2)	-20 (-28.9)
Y125FSS4LBW / Y125FSS6LBW	304L / 316L SS	2" - 12" (50 - 300 mm)	200 (13.79) (2)	-20 (-28.9)
		14" - 24" (350 - 600 mm)	150 (10.34) (2)	-20 (-28.9)
Y150FSBW	Carbon Steel	2" - 12" (50 - 300 mm)	285 (19.65) (3)	-20 (-28.9)
Y150FSS4BW / Y150FSS6BW	304 / 316 SS	2" - 12" (50 - 300 mm)	275 (18.96) (3)	-20 (-28.9)
Y150FSS4LBW / Y150FSS6LBW	304L / 316L SS	2" - 12" (50 - 300 mm)	230 (15.86) (3)	-20 (-28.9)

- (1) All strainers will be designed to the maximum design pressure unless an alternative design pressure / temperature combination is specified. In many cases a cost savings will result if lower design pressures are acceptable.
 (2) M.A.W.P. at 150°F.
 (3) M.A.W.P. at 100°F.

IFC Series Y125, Y150 and YG125SS4GW Dimensions



Standard Screens

Flanged End				Grooved End			
Size Range		Opening		Size range		Opening	
2"- 8"	(50 mm - 200 mm)	0.125 in.	(3.2 mm)	2.5"-5"	(65 mm - 125 mm)	0.063 in.	(1.5 mm)
10"- 12"	(250 mm - 300 mm)	0.125 in.	(3.2 mm)	6"-8"	(150 mm - 200 mm)	0.125 in.	(3.2 mm)
14"- 24"	(350 mm - 600 mm)	0.188 in.	(4.8 mm)	10"-12"	(250 mm - 300 mm)	0.188 in.	(4.8 mm)

Dimensional Data

Size in (mm)	A in (mm)		B in (mm)		C in (mm)		D in (mm)		Weight Lb. (kg.)				
	End type	Flanged	Grooved	Flanged	Grooved	Flanged	Grooved	Flanged	Grooved	Cover		Unit	
										Flanged	Grooved	Flanged	Grooved
2		10.81	N/A	8.25	N/A	13.25	N/A	1/2	N/A	5	N/A	28	N/A
50		275		210		337		15		2		13	
2.5		13.38	9.5	10.25	8.81	16.44	14.06	1	1/2	9	1	81	21
65		340	241	260	224	418	357	25	15	4	0.45	37	10
3		13.38	9.63	10.25	9.25	16.44	14.75	1	1/2	9	1.2	81	26
80		340	244	260	235	418	375	25	15	4	0.54	37	12
4		14.75	11.63	10.50	11.25	16.75	18.50	1-1/2	1/2	17	2.5	85	33
100		375	295	267	286	425	470	40	15	8	1.13	39	15
5		17.25	15.13	12.50	13.25	20.00	21.00	1-1/2	1/2	20	4.6	110	46
125		438	384	318	337	508	533	40	15	9	2.08	50	21
6		22.00	18.00	14.00	15.81	22.44	25.75	2	3/4	26	1.6	145	70
150		559	457	356	402	570	654	50	20	12	0.72	66	32
8		24.00	21.13	17.75	19.63	28.44	32.31	2	3/4	45	3.1	256	91
200		610	537	451	499	722	821	50	20	20	6	116	41
10		31.50	25.50	22.00	24.69	35.25	41.00	2	3/4	70	4.6	380	134
250		800	648	559	627	895	1041	50	20	32	2	172	61
12		32.75	29.38	25.00	27.88	40.00	47.00	2	3/4	110	36	700	225
300		832	746	635	708	1016	1194	50	20	50	16	317	102
14		39.75	N/A	27.00	N/A	43.25	N/A	2	N/A	140	N/A	750	N/A
350		1010		686		1099		50		63		340	
16		45.25	N/A	30.88	N/A	49.50	N/A	2	N/A	180	N/A	905	N/A
400		1149		784		1257		50		82		410	
18		48.50	N/A	33.88	N/A	54.25	N/A	2	N/A	220	N/A	1125	N/A
450		1232		861		1378		50		100		510	
20		53.75	N/A	39.00	N/A	62.50	N/A	2	N/A	285	N/A	1415	N/A
500		1365		991		1588		50		129		641	
24		64.00	N/A	44.00	N/A	70.50	N/A	2	N/A	430	N/A	1825	N/A
600		1626		1118		1791		50		195		827	

Notes: (1) Differentials are optional.

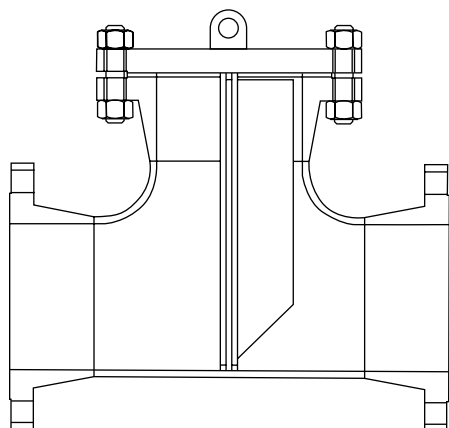
(2) Butt weld dimensions are same as flanged.

General:

- For further optional features see pages 21-22.
- Other perforations and screen materials available. Please see page 24.

- For pressure loss information see page 26.
- For ordering information please see page 38.
- Dimensions shown are subject to change. Contact factory for certified prints when required.

IFC Series T150, T300 and T600 Tee Strainers



Standard Features

- Standard Sizes from 2" - 24". Larger sizes available upon request.
 - Available with RF or RTJ flanged (ASME B16.5) or Buttweld (ASME B16.9) end connections.
 - Standard thru bolt cover design.
 - Three flow configurations are available.
 - 304 SS perforated screens are standard.
 - Upstream and downstream screen supports allow for bi-directional flow (1).
 - May be installed in horizontal or vertical pipelines.
 - All welders are qualified to ASME Section IX.
 - Strainers designed to meet the requirements of ASME B31.1, ASME B31.3 and/or ASME Section VIII, Div. 1.
 - Drains, vents, differentials and special covers are optional.
- (1) This requirement must be specified for strainer screens requiring mesh lining.

Parts List and Standard Materials

Part	Carbon Steel	Low Temp. Carbon Steel (-50°F)	Stainless Steel (1)
Body	A234-WPB	A420-WPL6	A403-WP
Flanges	A105	A350-LF2	A182
Screen (2)	304 SS	304 SS	304 SS
Internal support ribs:	Carbon Steel	304 SS	304 SS
Coupling/threadolets	A105	A350-LF2	A182
Plug (3)	A105	A350-LF2	A182
Gasket (2)	304 SS Spiral Wound	304 SS Spiral Wound	304 SS Spiral Wound
Stud	A193-B7	A193-B7	A193-B8-1
Nut	A194-2H	A194-2H	A194-8

(1) 304SS strainers use 304 grade material. 316SS strainers use 316 grade material. Dual rated material may be used.

(2) Recommended Spares.

(3) When required and when used.

(4) NACE MR01-75 qualification available upon request. Material specifications will change.

(5) Also available in other alloys.

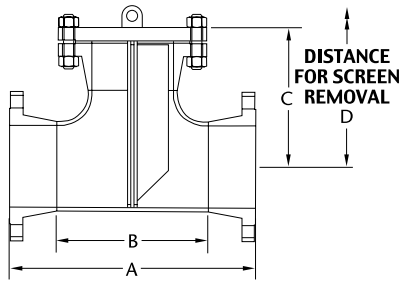
Upper Pressure Limits (Non-Shock) and Lower Temperature Limits (Unless otherwise specified)

IFC Model (RF Flanged)	Body Material	Maximum Design Pressure – at 100°F – psig (Bars) (1)	Lower Temperature Limit – M.D.M.T. – °F (°C)
T150FSBW	Carbon Steel	285 (19.65)	-20 (-28.9)
T150FLCBW	Low Temp. Carbon Steel	285 (19.65)	-50 (-45.6)
T150FSS4BW / T150FSS6BW	304 / 316 SS	275 (18.96)	-20 (-28.9) Optional -425 (-253.9)
T150FSS4LBW / T150FSS6LBW	304L / 316L SS	230 (15.86)	-20 (-28.9) Optional -425 (-253.9)
T300FSBW	Carbon Steel	740 (51.02)	-20 (-28.9)
T300FLCBW	Low Temp. Carbon Steel	740 (51.02)	-50 (-45.6)
T300FSS4BW / T300FSS6BW	304 / 316 SS	720 (49.64)	-20 (-28.9) Optional -425 (-253.9)
T300FSS4LBW / T300FSS6LBW	304L / 316L SS	600 (41.37)	-20 (-28.9) Optional -425 (-253.9)
T600FSBW	Carbon Steel	1480 (102.04)	-20 (-28.9)
T600FLCBW	Low Temp. Carbon Steel	1480 (102.04)	-50 (-45.6)
T600FSS4BW / T600FSS6BW	304 / 316 SS	1440 (99.28)	-20 (-28.9) Optional -425 (-253.9)
T600SS4LBW / T600FSS6LBW	304L / 316L SS	1200 (82.74)	-20 (-28.9) Optional -425 (-253.9)

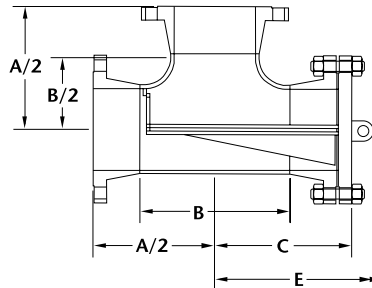
(1) All strainers will be designed to the maximum design pressure at 100°F unless an alternative design pressure / temperature combination is specified.

(2) Lower and higher M.D.M.T.s are available upon request.

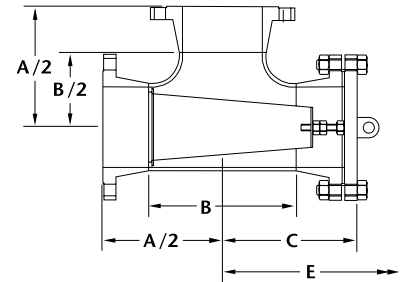
IFC Series T150 Dimensional Data



STYLE 1



STYLE 2



STYLE 3

Standard Screens

Size Range	Opening	Gauge Thickness
2" - 8" (50mm-200mm)	0.125 in. (3.2 mm)	22
10" - 12" (250mm-300mm)	0.125 in. (3.2 mm)	16
14" - 24" (350mm-600mm)	0.188 in. (4.8 mm)	11

Dimensional Data

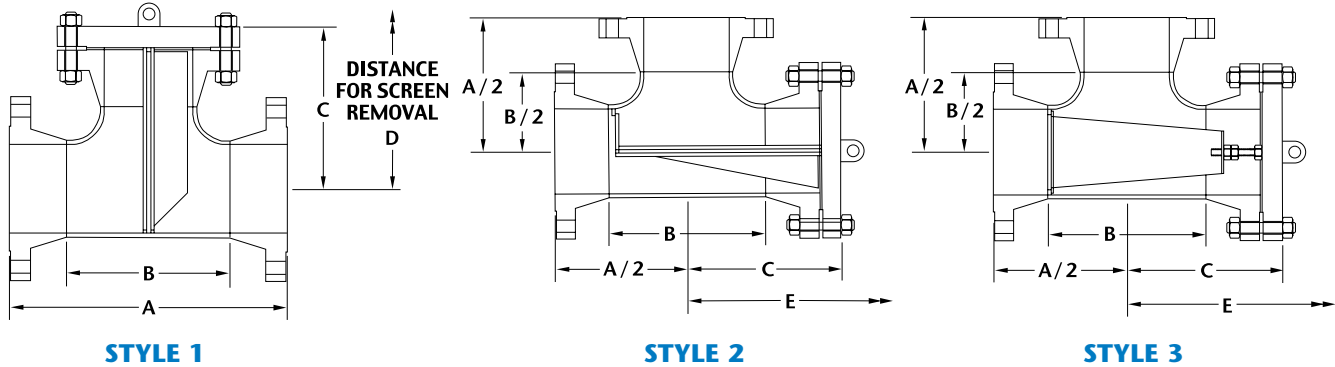
Size in (mm)	A in (mm)	B in (mm)	C in (mm)	D in (mm)	E in (mm)	Weight Lb. (kg.)		
						Cover	Flanged Unit	Buttweld
2	10.00	5.00	5.75	11.00	12.50	5	28	16
50	254	127	146	279	318	2	13	7
3	12.25	6.75	7.06	13.75	15.25	9	52	32
80	311	172	179	349	387	4	24	15
4	14.25	8.25	8.06	16.25	18.38	17	79	49
100	362	210	205	413	467	8	36	22
5	16.75	9.75	9.31	19.25	21.63	20	105	67
125	425	248	237	489	549	9	8	30
6	18.25	11.25	10.13	21.25	23.68	26	140	92
150	464	286	257	540	606	12	64	42
8	22.00	14.00	12.13	26.00	29.00	45	230	152
200	559	356	308	660	737	20	104	69
10	25.00	17.00	13.69	30.00	33.50	70	325	221
250	635	432	348	762	851	32	148	100
12	29.00	20.00	15.75	35.00	39.00	110	500	340
300	737	508	400	889	991	50	227	154
14	32.00	22.00	17.38	39.00	43.00	140	710	490
350	813	559	441	991	1092	64	322	222
16	34.00	24.00	18.44	42.00	46.00	180	860	580
400	864	610	468	1067	1168	82	390	263
18	38.00	27.00	20.56	47.00	51.50	220	1025	725
450	965	686	522	1194	1308	100	465	329
20	41.36	30.00	22.38	51.38	56.38	285	1350	990
500	1051	762	568	1305	1432	129	613	449
24	46.00	34.00	24.88	58.00	63.00	430	2100	1580
600	1168	864	632	1473	1600	195	953	717

- Notes:** (1) Drains and differentials are optional.
 (2) Cover lifting lug standard on sizes 10" and larger.

General:

- For further optional features see pages 21-22.
- Other perforations and screen materials available. Please see page 24.
- For pressure loss information see page 26.
- For ordering information please see page 38.
- Dimensions shown are subject to change. Contact factory for certified prints when required.

IFC Series T300 Dimensional Data



Standard Screens

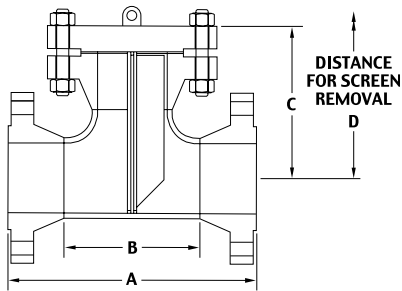
Size Range		Opening		Gauge Thickness
2" - 8"	(50 mm-200 mm)	0.125 in.	(3.2 mm)	22
10" - 12"	(250 mm-300 mm)	0.125 in.	(3.2 mm)	16
14" - 24"	(350 mm-600 mm)	0.188 in.	(4.8 mm)	11

Dimensional Data

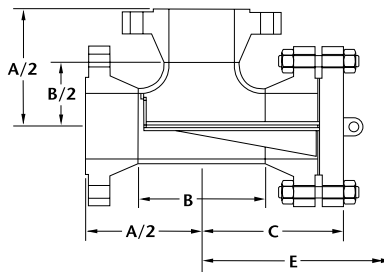
Size in (mm)	A in (mm)	B in (mm)	C in (mm)	D in (mm)	E in (mm)	Weight Lb. (kg.)		
						Cover	Unit	
							Flanged	Buttweld
2	10.50	5.00	6.13	11.50	13.00	8	42	24
50	267	127	156	292	330	4	19	11
3	13.00	6.75	7.63	14.50	16.00	16	72	42
80	330	172	194	368	406	7	33	19
4	15.00	8.25	8.75	17.00	19.13	27	125	75
100	381	210	222	432	486	12	57	34
5	17.50	9.75	10.13	20.00	22.38	35	160	96
125	445	248	257	508	568	16	73	44
6	19.00	11.25	10.94	22.00	24.63	50	225	141
150	483	286	278	559	625	23	102	62
8	22.75	14.00	13.00	26.75	29.75	81	350	216
200	578	356	330	679	756	37	159	98
10	26.25	17.00	15.00	31.25	34.75	124	495	313
250	667	432	381	794	883	56	225	142
12	30.25	20.00	17.13	36.25	40.25	185	765	485
300	768	508	435	921	1022	84	347	220
14	33.25	22.00	18.75	40.25	44.25	250	1025	665
350	845	559	476	1022	1124	114	465	302
16	35.50	24.00	20.00	43.50	47.50	295	1320	820
400	902	610	508	1105	1207	134	599	372
18	39.50	27.00	22.13	48.50	53.00	395	1700	1060
450	1003	686	562	1232	1346	179	772	481
20	32.75	30.00	23.88	42.75	47.75	505	2250	1450
500	832	762	606	1086	1213	229	1022	658
24	47.25	34.00	26.38	59.25	64.25	790	2340	2240
600	1200	864	670	1505	1632	359	1544	1017

- Notes:** (1) Drains and differentials are optional.
 (2) Cover lifting lug standard on sizes 8" and larger.

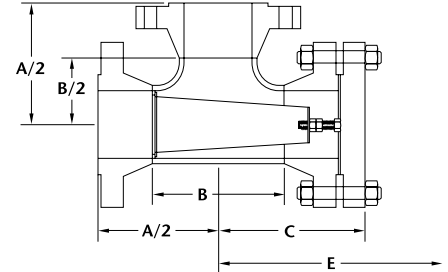
IFC Series T600 Dimensional Data



STYLE 1



STYLE 2



STYLE 3

Standard Screens

Size Range		Opening		Gauge Thickness
2" - 8"	(50 mm-200 mm)	0.125 in.	(3.2 mm)	22
10" - 12"	(250 mm-300 mm)	0.125 in.	(3.2 mm)	16
14" - 24"	(350 mm-600 mm)	0.188 in.	(4.8 mm)	11

Dimensional Data

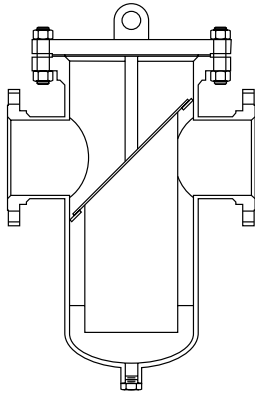
Size in (mm)	A in (mm)	B in (mm)	C in (mm)	D in (mm)	E in (mm)	Weight Lb. (kg.)		
						Cover	Unit	
						Flanged	Buttweld	
2	11.25	5.00	6.88	12.25	13.75	10	52	28
50	286	127	175	311	349	5	24	13
3	13.75	6.75	8.38	15.25	16.75	20	100	54
80	349	172	213	387	425	9	45	25
4	16.75	8.25	10.13	18.75	20.88	41	190	106
100	425	210	257	476	530	19	86	48
5	19.25	9.75	11.63	21.75	24.13	68	295	159
125	489	248	295	552	613	31	134	72
6	21.00	11.25	12.63	24.00	25.63	86	365	203
150	533	286	321	610	676	39	166	92
8	25.00	14.00	14.94	29.00	32.00	140	580	340
200	635	356	379	737	813	64	263	154
10	29.50	17.00	17.50	34.50	38.00	230	900	520
250	749	432	445	876	965	104	409	236
12	32.75	20.00	19.25	38.75	42.75	295	1150	700
300	832	508	489	984	1086	134	522	318
14	35.50	22.00	20.75	42.50	46.50	355	1480	920
350	902	559	527	1080	1181	161	672	418
16	38.50	24.00	22.50	46.50	50.50	495	1950	1170
400	978	610	572	1181	1283	225	885	531
18	42.00	27.00	24.50	51.00	55.50	630	2450	1500
450	1067	686	622	1295	1410	286	1112	681
20	45.50	30.00	26.50	55.50	60.50	810	3150	1970
500	1156	762	673	1410	1537	368	1430	894
24	50.50	34.00	29.50	62.50	67.50	1250	4600	2940
600	1283	864	749	1588	1715	568	2088	1335

- Notes:** (1) Drains and differentials are optional.
 (2) Cover lifting lug standard on sizes 6" and larger.

General:

- For further optional features see pages 21-22.
- Other perforations and screen materials available. Please see page 24.
- For pressure loss information see page 26.
- For ordering information please see page 38.
- Dimensions shown are subject to change. Contact factory for certified prints when required.

IFC Series B125, B150, B300 and B600 Fabricated Basket Strainers



Standard Features

- Standard sizes from 2" - 24". Larger sizes available upon request.
- Available with RF or RTJ flanged (ASME B16.5) or Buttweld (ASME B16.9) end connections.
- Standard thru bolt cover design.
- Custom designs are available.
- Perforated screens are standard.
- May be installed in horizontal pipelines.
- All welders are qualified to ASME Section IX.
- Strainers designed to meet the requirements of ASME B31.1, ASME B31.3 and/or ASME Section VIII, Div. 1.
- Drain is standard and is complete with plug.
- Vents, differentials and special covers are optional.

Parts List and Standard Materials

Part	Carbon Steel	LowTemp.CarbonSteel (-50° F)	Stainless Steel (1)
Shell	A53 E/B / A106-B	A333-6	A312
Nozzles	A53 E/B / A106-B	A333-6	A312
Reinforcement Pads (3)	A516-70	A516-70	A240
Flanges	A105	A350-LF2	A182
Heads	A234-WPB / A516-70	A420-WPL6	A403-WP
Coupling/threadolets	A105	A350-LF2	A182
Plug	A105	A350-LF2	A182
Basket (2)	304 SS	304 SS	304 SS
Gasket (2)	304 SS Spiral Wound	304 SS Spiral Wound	304 SS Spiral Wound
Stud	A193-B7	A193-B7	A193-B8-1
Nut	A194-2H	A194-2H	A194-8

- (1) 304SS strainers use 304 grade material. 316SS strainers use 316 grade material. Dual rated material may be used.
- (2) Recommended Spares.
- (3) When required and when used.
- (4) NACE MR01-75 qualification available upon request. Material specifications will change.
- (5) For strainers designed to ASME Section VIII, Div. 1 the "A" designation becomes "SA".

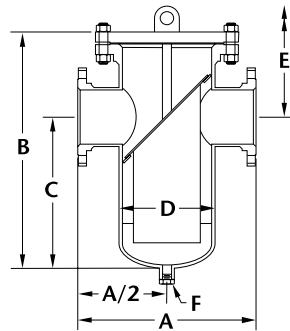
Upper Pressure Limits (Non-Shock) and Lower Temperature Limits (Unless otherwise specified)

IFC Model (Flanged)	Body Material	Maximum Design Pressure at 100°F psig (Bars) (1)	Lower Temperature Limit - M.D.M.T. °F (°C)
B125FSBW5	Carbon Steel - Epoxy Coated	175 psi Water	-20 (-28.9)
B150FSBW	Carbon Steel	285 (19.65)	-20 (-28.9)
B150FLCBW	Low Temp. Carbon Steel	285 (19.65)	-50 (-45.6)
B150FSS4BW / B150FSS6BW	304 / 316 SS	275 (18.96)	-20 (-28.9) Optional -425 (-253.9)
B150FSS4LBW / B150FSS6LBW	304L / 316L SS	230 (15.86)	-20 (-28.9) Optional -425 (-253.9)
B300FSBW	Carbon Steel	740 (51.02)	-20 (-28.9)
B300FLCBW	Low Temp. Carbon Steel	740 (51.02)	-50 (-45.6)
B300FSS4BW / B300FSS6BW	304 / 316 SS	720 (49.64)	-20 (-28.9) Optional -425 (-253.9)
B300FSS4LBW / B300FSS6LBW	304L / 316L SS	600 (41.37)	-20 (-28.9) Optional -425 (-253.9)
B600FSBW	Carbon Steel	1480 (102.04)	-20 (-28.9)
B600FLCBW	Low Temp. Carbon Steel	1480 (102.04)	-50 (-45.6)
B600FSS4BW / B600FSS6BW	304 / 316 SS	1440 (99.28)	-20 (-28.9) Optional -425 (-253.9)
B600FSS4LBW / B600FSS6LBW	304L / 316L SS	1200 (82.74)	-20 (-28.9) Optional -425 (-253.9)

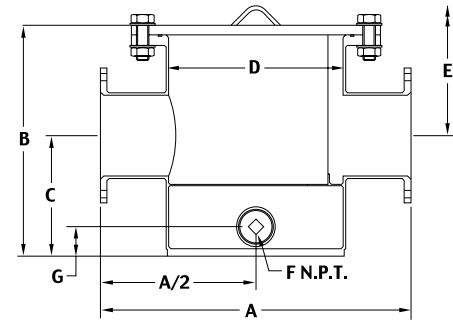
- (1) All strainers will be designed to the maximum design pressure at 100°F unless an alternative design pressure / temperature combination is specified. In many cases a cost savings will result if lower design pressures are acceptable.
- (2) Lower and higher M.D.M.T.s are available upon request.

IFC Series B125 and B150 Dimensional Data

**SERIES
B150
STYLE 1**



**SERIES
B125
STYLE 5**



Standard Screens

Series 150B - Style 1				Series 125B - Style 5			
Size Range		Opening		Size Range		Opening	
2" - 8" (50 mm - 200 mm)		0.125 in. (3.2 mm)		3" - 10" (80 mm - 250 mm)		0.25 in. (6.4 mm)	
10" - 12" (250 mm - 300 mm)		0.125 in. (3.2 mm)					
14" - 24" (250 mm - 600 mm)		0.188 in. (4.8 mm)					

Notes: These strainers are UL Listed for Fireline Service.

Dimensional Data

Size in (mm)	A in (mm)		B in (mm)		C in (mm)		D in (mm)		E in (mm)		F in (mm)		G in (mm)	Weight Lb. (kg.)			
	1	5	1	5	1	5	1	5	1	5	1	5	5	Cover		Unit	
Style	1	5	1	5	1	5	1	5	1	5	1	5	5	1	5	1	5
2	12.75	N/A	18.63	N/A	11.13	N/A	6.63	N/A	25.00	N/A	1/2	N/A	N/A	26	N/A	85	N/A
50	324		473		283		168		635		15			12		39	
3	14.00	14.13	20.50	18.44	12.50	10.63	8.63	8.63	28.50	26.25	3/4	2	2.13	45	28	140	107
80	356	359	521	468	318	270	219	219	724	667	20	50	54	20	13	63	48
4	16.00	21.00	22.25	18.44	14.00	10.63	8.63	8.63	30.50	26.25	1	2	2.13	45	28	145	142
100	406	533	565	468	356	270	219	219	775	667	25	50	54	20	13	66	64
5	18.00	N/A	24.25	N/A	17.00	N/A	10.75	N/A	30.50	N/A	1	N/A	N/A	70	N/A	160	N/A
125	457		616		432		273		775		25			32		72	
6	20.00	26.88	26.50	20.19	17.00	11.06	10.75	14.00	36.00	29.32	1	3	3.00	70	64	205	303
150	508	683	673	513	432	281	273	356	914	745	25	80	76	32	29	93	137
8	22.00	31.25	32.00	22.88	21.00	12.06	12.75	18.00	43.00	33.70	1-1/2	3	3.00	110	143	420	398
200	559	794	813	581	533	306	324	457	1092	856	40	80	76	50	65	190	180
10	32.00	30.00	41.50	27.13	25.00	14.81	16.00	20.00	58.00	39.45	1-1/2	3	3.25	180	184	650	463
250	813	762	1054	689	635	376	406	508	1473	1002	40	80	83	82	83	294	210
12	35.00	N/A	44.75	N/A	28.00	N/A	18.00	N/A	61.50	N/A	1-1/2	N/A	N/A	220	N/A	1205	N/A
300	889		1137		711		457		1562		40			100		546	
14	37.00	N/A	48.75	N/A	33.00	N/A	20.00	N/A	64.50	N/A	2	N/A	N/A	285	N/A	1600	N/A
350	940		1238		838		508		1638		50			129		725	
16	42.00	N/A	54.25	N/A	36.00	N/A	24.00	N/A	72.50	N/A	2	N/A	N/A	430	N/A	1965	N/A
400	1067		1378		914		610		1842		50			195		890	
18	46.50	N/A	60.00	N/A	40.00	N/A	24.00	N/A	80.00	N/A	2	N/A	N/A	430	N/A	2200	N/A
450	1181		1524		1016		610		2032		50			195		997	
20	52.00	N/A	68.00	N/A	46.00	N/A	30.00	N/A	90.00	N/A	2	N/A	N/A	965	N/A	3200	N/A
500	1321		1727		1168		762		2286		50			437		1450	
24	64.00	N/A	82.75	N/A	55.00	N/A	36.00	N/A	110.50	N/A	2	N/A	N/A	1540	N/A	4500	N/A
600	1626		2102		1397		914		2807		50			698		2039	

Notes: (1) Vents and Differentials are optional.
(2) Cover lifting lug standard on sizes 10" and larger.

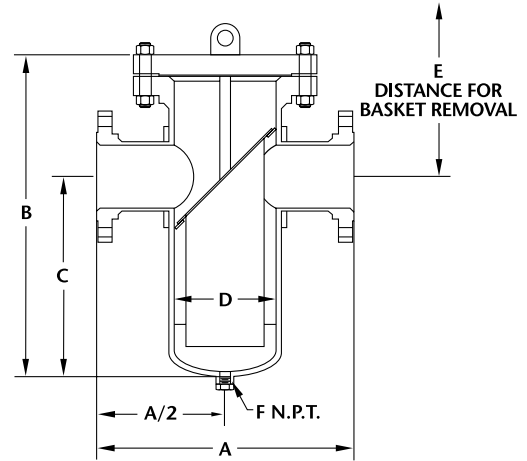
General:

- For further optional features see pages 21-22.
- Other perforations and screen materials available. Please see page 24.
- For pressure loss information see page 27.
- For ordering information please see page 38.
- Dimensions shown are subject to change. Contact factory for certified prints when required.

IFC Series B300 Dimensional Data

Standard Screens

Size Range	Opening	Gauge Thickness
2" - 8" (50 mm-200 mm)	0.125 in. (3.2 mm)	22
10" - 12" (250 mm-300 mm)	0.125 in. (3.2 mm)	16
14" - 16" (350 mm-400 mm)	0.188 in. (4.8 mm)	11



Dimensional Data

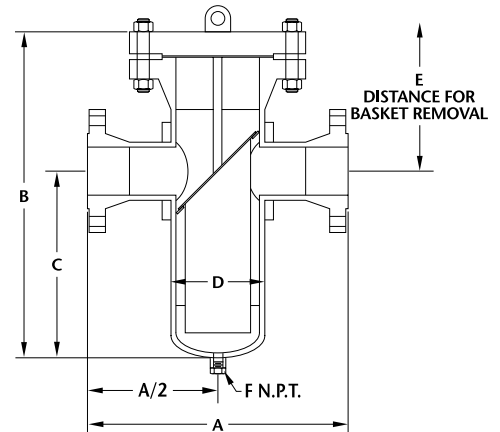
Size in (mm)	A in (mm)	B in (mm)	C in (mm)	D in (mm)	E in (mm)	F in (mm)	Weight Lb. (kg.)	
							Cover	Unit
2	14.88	20.00	12.00	6.63	28.00	1/2	50	195
50	378	508	305	168	711	15	23	89
3	16.50	25.00	15.75	8.63	34.25	3/4	81	250
80	419	635	400	219	870	20	37	114
4	18.63	26.00	15.88	8.63	36.13	1	81	300
100	473	660	403	219	918	25	37	136
5	20.25	28.00	17.13	10.75	38.88	1	125	400
125	514	711	435	273	987	25	57	182
6	24.50	30.75	19.13	10.75	42.38	1	125	480
150	622	781	486	273	1076	25	57	218
8	24.88	35.50	22.00	12.75	55.75	1-1/2	185	681
200	632	902	559	324	1416	40	84	310
10	35.38	42.50	27.25	16.00	57.25	1-1/2	295	1100
250	899	1080	692	406	1454	40	134	500
12	39.38	47.75	30.38	18.00	65.12	1-1/2	395	1650
300	1000	1213	772	457	1654	40	179	750
14	41.50	52.50	33.00	20.00	72.00	2	505	2600
350	1054	1334	838	508	1829	50	229	1182
16	47.50	60.00	38.88	24.00	81.13	2	790	2750
400	1207	1524	988	610	2061	50	358	1250

Notes: (1) Vents and differentials are optional.
 (2) Cover lifting lug standard on sizes 8" and larger.

IFC Series B600 Dimensional Data

Standard Screens

Size Range	Opening	Gauge Thickness
2" - 8" (50 mm-200 mm)	0.125 in. (3.2 mm)	22
10" - 12" (250 mm-300 mm)	0.125 in. (3.2 mm)	16
14" - 16" (350 mm-400 mm)	0.188 in. (4.8 mm)	11



Dimensional Data

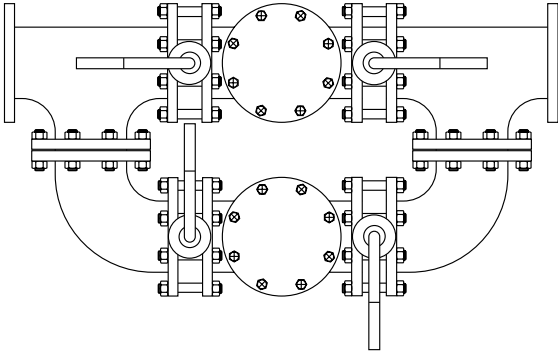
Size in (mm)	A in (mm)	B in (mm)	C in (mm)	D in (mm)	E in (mm)	F in (mm)	Weight Lb. (kg.)	
							Cover	Unit
2	18.38	21.88	12.00	6.63	31.75	1/2	86	245
50	467	556	305	168	806	15	39	111
3	23.88	26.50	15.75	8.63	37.25	3/4	140	360
80	606	673	400	219	946	20	64	164
4	23.88	29.00	17.38	8.63	44.63	1	140	400
100	606	737	441	219	1133	25	64	182
5	28.13	32.13	19.13	10.75	45.13	1	230	750
125	714	816	486	273	1146	25	105	341
6	29.88	36.25	21.38	10.75	51.13	1	230	825
150	759	921	543	273	1299	25	105	375
8	37.00	38.75	23.38	12.75	54.13	1-1/2	295	1200
200	940	984	594	324	1375	40	134	545
10	42.50	47.25	27.25	16.00	68.25	1-1/2	495	1600
250	1080	1200	692	406	1708	40	225	727
12	44.00	53.25	30.38	18.00	76.13	1-1/2	630	1800
300	1118	1353	772	457	1934	40	286	818
14	46.00	60.00	35.13	20.00	84.88	2	810	3000
350	1168	1524	892	508	2156	50	367	1364
16	54.00	70.00	42.25	24.00	97.75	2	1250	3200
400	1372	1778	1073	610	2483	50	567	1455

Notes: (1) Vents and differentials are optional.
 (2) Cover lifting lug standard on sizes 6" and larger.

General:

- For further optional features see pages 21-22.
- Other perforations and screen materials available. Please see page 24.
- For pressure loss information see page 27.
- For ordering information please see page 38.
- Dimensions shown are subject to change. Contact factory for certified prints when required.

IFC Series DB125 Duplex Strainers



Design Features

- > Inlet/outlet connections are FF flanged in accordance with ASME B16.1.
- > Four individual operated butterfly valves (IFC series BI125W/L) are used to divert and isolate flow.
- > 304 SS perforated screens are standard.
- > Cast components.
- > Quick opening clamp covers (MAWP 50 psig) are optional.
- > Drain connections furnished with plug as standard.
- > Inexpensive construction and quick delivery.

Parts List and Standard Materials

Part	Description	Specifications
Basket Strainers x 2	IFC Model B125FIB1 or B125FIC1 Screen (1): Cover Gasket (1):	ASTM A126-B Type 304 SS Graphite
Butterfly Valves x 4	IFC Series BI125W/L Seat: Disc:	ASTM A126-B EPDM or Buna-N 316 SS, Bronze or Ductile Iron.
Flanged Fittings x 4	Cast Iron	ASTM A126-B
Hardware:	Carbon Steel	ASTM A193-B7, A194-2H
Gaskets	Rubber	

- (1) Recommended Spares.
- (2) Consult the IFC "Simplex Basket Strainer" and "Butterfly Valve" brochures for detailed information on these items.

Upper Pressure Limits (Non-Shock)

Size	M.A.W.P.
5" - 12" (125 - 300 mm)	200 psig.

Lower Temperature Limits

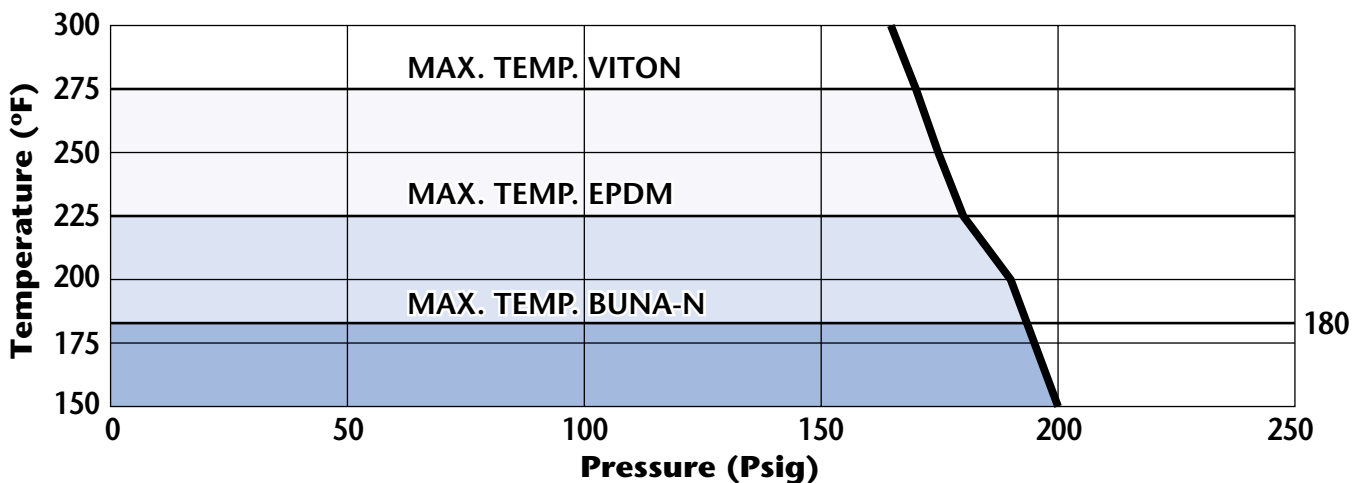
Body Material	Lower Limit °F (°C)
A126-B	-20 (-28.9)

Velocity Limits

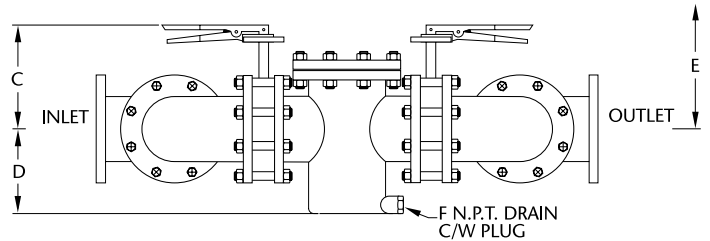
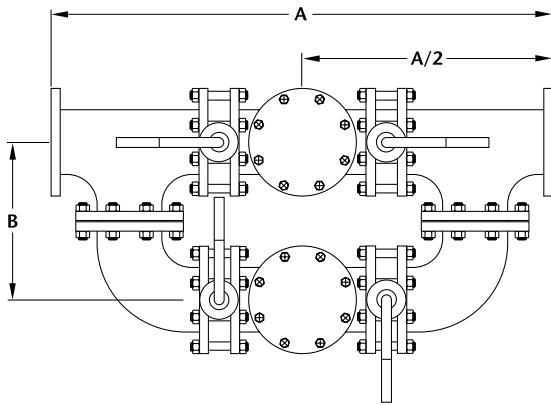
Fluids	30 Ft/s (10 m/s)
Gases	200 Ft/s (65 m/s)

Notes: For greater velocities consult factory.

IFC Series DB125 Pressure Temperature Chart (Using IFC BI125W/L Butterfly Valves)



IFC Series DB125 Duplex Strainers



Standard Screens

Size Range	Opening	Gauge Thickness
5" - 8" (125mm-200mm)	0.125 in. (3.2 mm)	22
10" - 12" (250mm-300mm)	0.125 in. (3.2 mm)	16

Dimensional Data

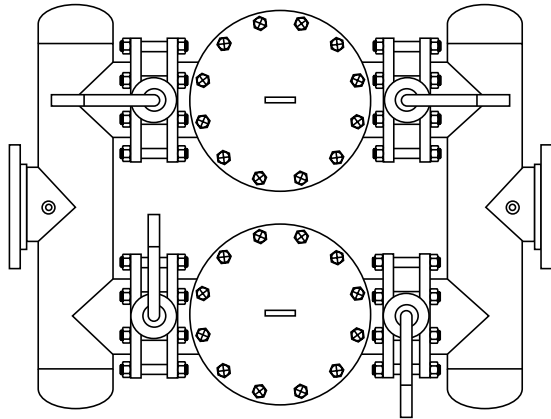
Size in (mm)	A in (mm)	B in (mm)	C in (mm)	D in (mm)	E in (mm)	F NPT in (mm)	Weight Lb. (kg.)	
							Cover	Unit
5	47.38	15.13	6.63	8.00	21.25	1	20	725
125	1203	384	168	203	540	25	9	329
6	51.00	16.13	7.00	8.62	22.62	1	26	800
150	1295	410	178	219	575	25	12	363
8	61.00	18.13	9.25	11.75	30.25	1-1/2	45	1400
200	1549	461	235	298	768	40	20	636
10	69.25	22.13	10.75	13.75	35.25	1-1/2	70	1850
250	1759	562	273	349	895	40	32	840
12	79.25	24.13	13.38	16.38	43.13	2	110	3300
300	2013	613	340	416	1096	50	50	1497

Notes: (1) Strainers may be supplied with 50 psig clamped covers. Please contact factory.
(2) Vents and differential connections are optional.

General:

- For further optional features see pages 21-22.
- Other perforations and screen materials available. Please see page 24.
- For pressure loss information see page 27.
- For ordering information please see page 38.
- Dimensions shown are subject to change. Contact factory for certified prints when required.

IFC Series DB150 Duplex Strainers



Design Features

- Standard sizes from 6" - 24".
- Available with RF or RTJ flanged (ASME B16.5) or Buttweld (ASME B16.9) end connections.
- Standard thru bolt cover design.
- Custom modifications are available.
- May be installed in horizontal pipelines.
- All welders qualified to ASME Section IX.
- Strainers designed to meet the requirements of ASME B31.1, ASME B31.3 and/or ASME Section VIII, Div.1.
- Four individual operated butterfly valves (IFC series BI125W/L) are used to divert and isolate flow. Ball, gate and other isolation valve types may be used if requested.
- 304 SS perforated screens are standard.
- Drains and differential connections are standard and are furnished with plug.
- Vents and special covers are optional (See pages 21-22).

Parts List and Standard Materials

Part	Description	Specifications Carbon Steel	Stainless Steel (1)
Basket Strainers x 2	IFC Series B150 (2) Screen (3): Cover Gasket (3):	Fabricated Carbon Steel Type 304 SS 304 SS Spiral Wound	Fabricated Stainless Steel Type 304 SS 304 SS Spiral Wound
Butterfly Valves x 4	IFC Series BI125W/L (4) Seat: Disc:	ASTM A126-B (5) EPDM or Buna-N 316 SS, Bronze or Ductile Iron.	ASTM A126-B (5) EPDM or Buna-N 316 SS, Bronze or Ductile Iron.
Manifolds x 2	Pipe Flanges Couplings / Threadolets	A53 E/B, A106-B A105 A105	A312 A182 A182
Hardware:	Studs Nuts	A193-B7 A194-2H	A193-B8-1 A194-8
Gaskets		304 SS Spiral Wound	304 SS Spiral Wound

(1) 304 SS strainers use 304 grade material, 316 SS strainers use 316 grade material, etc.

(2) See page 13 for detailed information.

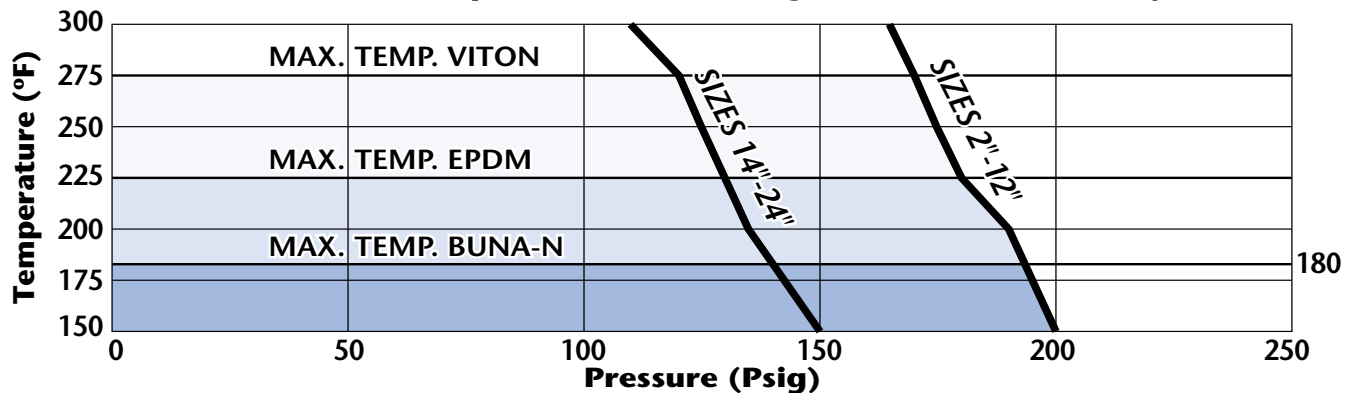
(3) Recommended Spares.

(4) Consult the IFC "Butterfly Valve" brochure for detailed information.

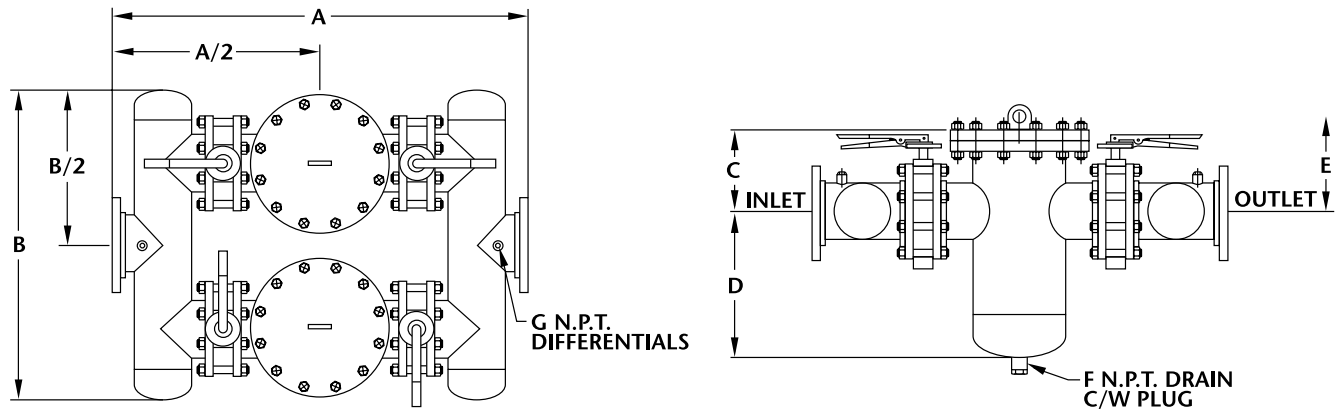
(5) Non-wetted.

(6) For strainers designed to ASME Section VIII, Div. 1 the "A" designation becomes "SA".

IFC Series DB150 Pressure Temperature Chart (Using IFC BI125W/L Butterfly Valves)



IFC Series DB150 - Style 1 Duplex Strainers



Standard Screens

Size Range	Opening	Gauge Thickness
2" - 8" (50mm-200mm)	0.125 in. (3.2 mm)	22
10" - 12" (250mm-300mm)	0.125 in. (3.2 mm)	16
14" - 24" (350mm-600mm)	0.188 in. (4.8 mm)	11

Dimensional Data (Style 1)

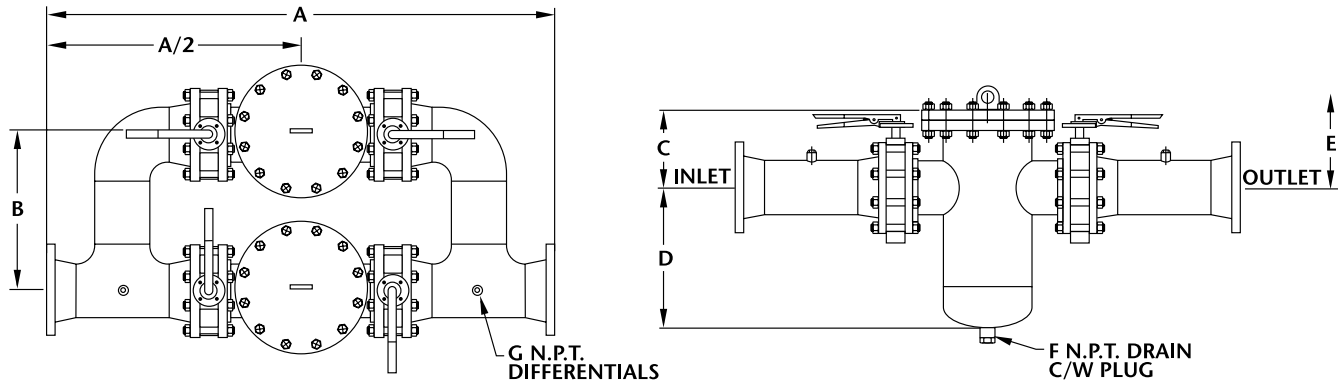
Size (1) in (mm)	A in (mm)	B in (mm)	C in (mm)	D in (mm)	E in (mm)	F NPT in (mm)	G NPT in (mm)	Weight Lb. (kg.)	
								Cover	Unit
2	32.00	20.00	6.00	11.00	25.00	3/4	1/2	26	280
50	813	508	152	279	635	20	15	12	127
3	38.00	24.00	8.00	14.00	29.00	1	1/2	45	300
80	965	610	203	356	737	25	15	20	136
4	38.00	26.00	8.00	14.00	31.00	1	1/2	45	450
100	965	660	203	356	787	25	15	20	204
6	48.00	36.00	10.00	17.00	36.00	1	1/2	70	700
150	1219	914	254	432	914	25	15	32	318
8	57.00	43.00	12.00	21.00	43.00	1	1/2	110	1400
200	1448	1092	305	533	1092	25	15	50	636
10	76.00	55.00	13.00	25.00	58.00	1-1/2	1/2	180	1850
250	1930	1397	330	635	1473	40	15	82	840
12	85.00	57.00	14.00	28.00	62.00	1-1/2	1/2	220	2750
300	2159	1448	356	711	1575	40	15	100	1249
14	92.00	60.00	18.00	33.00	65.00	2	1/2	285	4000
350	2337	1524	457	838	1651	50	15	129	1816
16	104.00	64.00	20.00	36.00	72.00	2	3/4	430	5300
400	2642	1626	508	914	1829	50	20	195	2406
18	116.00	82.00	20.00	40.00	80.00	2	3/4	430	5900
450	2946	2083	508	1016	2032	50	20	195	2679
20	120.00	87.00	24.00	46.00	90.00	2	3/4	965	8000
500	3048	2210	610	1168	2286	50	20	438	3632
24	132.00	94.00	28.00	40.00	110.00	2	3/4	1540	9000
600	3353	2388	711	1016	2794	50	20	699	4086

- Notes:**
- (1) Other sizes available. Consult factory.
 - (2) Dimensions can be modified to suit the customers requirements. Please consult factory.
 - (3) Legs and other supports are available. Please contact factory.
 - (4) Vents are optional.

General:

1. For further optional features see pages 21-22.
2. Other perforations and screen materials available. Please see page 24.
3. For pressure loss information see page 27.
4. For ordering information please see page 38.
5. Dimensions shown are subject to change. Contact factory for certified prints when required.

IFC Series DB150 - Style 2 Duplex Strainers



Standard Screens

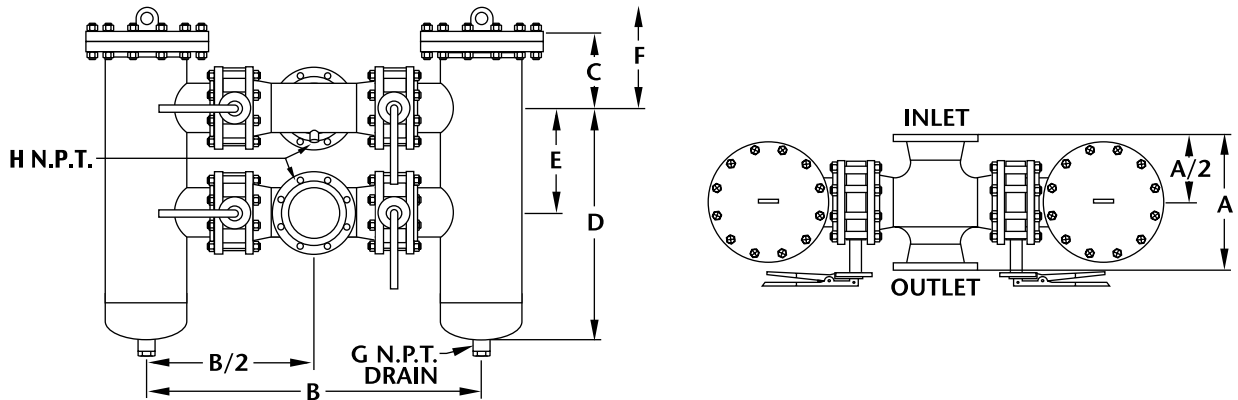
Size Range	Opening	Gauge Thickness
2" - 8" (50mm-200mm)	0.125 in. (3.2 mm)	22
10" - 12" (250mm-300mm)	0.125 in. (3.2 mm)	16
14" - 24" (350mm-600mm)	0.188 in. (4.8 mm)	11

Dimensional Data (Style 2)

Size (1) in (mm)	A in (mm)	B in (mm)	C in (mm)	D in (mm)	E in (mm)	F NPT in (mm)	G NPT in (mm)	Weight Lb. (kg.)	
								Cover	Unit
2	36.00	13.00	6.00	11.00	25.00	3/4	1/2	26	280
50	914	330	152	279	635	20	15	12	127
3	42.00	16.00	8.00	14.00	29.00	1	1/2	45	300
80	1067	406	203	356	737	25	15	20	136
4	49.00	16.00	8.00	14.00	31.00	1	1/2	45	450
100	1245	406	203	356	787	25	15	20	204
6	62.00	18.00	10.00	17.00	36.00	1	1/2	70	700
150	1575	457	254	432	914	25	15	32	318
8	74.00	22.00	12.00	21.00	43.00	1	1/2	110	1400
200	1880	559	305	533	1092	25	15	50	636
10	92.00	28.00	13.00	25.00	58.00	1-1/2	1/2	180	1850
250	2337	711	330	635	1473	40	15	82	840
12	104.00	24.00	14.00	28.00	62.00	1-1/2	1/2	220	2750
300	2642	610	356	711	1575	40	15	100	1249
14	114.00	32.00	18.00	33.00	65.00	2	1/2	285	4000
350	2896	813	457	838	1651	50	15	129	1816
16	126.00	32.00	20.00	36.00	72.00	2	3/4	430	5300
400	3200	813	508	914	1829	50	20	195	2406
18	140.00	40.00	20.00	40.00	80.00	2	3/4	430	5900
450	3556	1016	508	1016	2032	50	20	195	2679
20	156.00	40.00	24.00	46.00	90.00	2	3/4	965	8000
500	3962	1016	610	1168	2286	50	20	438	3632
24	182.00	48.00	28.00	40.00	110.00	2	3/4	1540	9000
600	4623	1219	711	1016	2794	50	20	699	4086

- Notes:**
- (1) Other sizes available. Consult factory.
 - (2) Dimensions can be modified to suit the customers requirements. Please consult factory.
 - (3) Legs and other supports are available. Please contact factory.
 - (4) Vents are optional.

IFC Series DB150 - Style 3 Duplex Strainers



Standard Screens

Size Range	Opening	Gauge Thickness
2" - 8" (50mm-200mm)	0.125 in. (3.2 mm)	22
10" - 12" (250mm-300mm)	0.125 in. (3.2 mm)	16
14" - 24" (350mm-600mm)	0.188 in. (4.8 mm)	11

Dimensional Data (Style 3)

Size (1) in (mm)	A in (mm)	B in (mm)	C in (mm)	D in (mm)	E in (mm)	F in (mm)	G NPT in (mm)	H NPT in (mm)	Weight Lb. (kg.)	
									Cover	Unit
2	10.00	26.00	6.00	20.00	14.00	32.00	3/4	1/2	26	280
50	254	660	152	508	356	813	20	15	12	127
3	12.25	30.00	8.00	22.50	14.50	38.50	1	1/2	45	300
80	311	762	203	572	368	978	25	15	20	136
4	14.25	36.00	8.00	25.50	17.50	41.50	1	1/2	45	450
100	362	914	203	648	445	1054	25	15	20	204
6	18.25	44.00	10.00	31.00	21.00	51.00	1	1/2	70	700
150	464	1118	254	787	533	1295	25	15	32	318
8	22.00	50.00	12.00	35.00	23.00	59.00	1	1/2	110	1400
200	559	1270	305	889	584	1499	25	15	50	636
10	25.00	64.00	13.00	39.00	28.00	65.00	1-1/2	1/2	180	1850
250	635	1626	330	991	660	1651	40	15	82	840
12	29.00	72.00	14.00	48.00	30.00	72.00	1-1/2	1/2	220	2750
300	737	1829	356	1219	762	1829	40	15	100	1249
14	32.00	76.00	18.00	50.00	32.00	86.00	2	1/2	285	4000
350	813	1930	457	1270	813	2184	50	15	129	1816
16	34.00	84.00	20.00	54.00	34.00	94.00	2	3/4	430	5300
400	864	2134	508	1372	864	2388	50	20	195	2406
18	38.00	94.00	20.00	56.00	36.00	96.00	2	3/4	430	5900
450	965	2388	508	1422	914	2438	50	20	195	2679
20	41.38	104.00	24.00	64.00	40.00	112.00	2	3/4	965	8000
500	1051	2642	610	1626	1016	2845	50	20	438	3632
24	46.00	122.00	28.00	76.00	48.00	132.00	2	3/4	1540	9000
600	1168	3099	711	1930	1219	3353	50	20	699	4086

- Notes:** (1) Other sizes available. Consult factory.
 (2) Dimensions can be modified to suit the customers requirements. Please consult factory.
 (3) Legs and other supports are available. Please contact factory.
 (4) Vents are optional.

General:

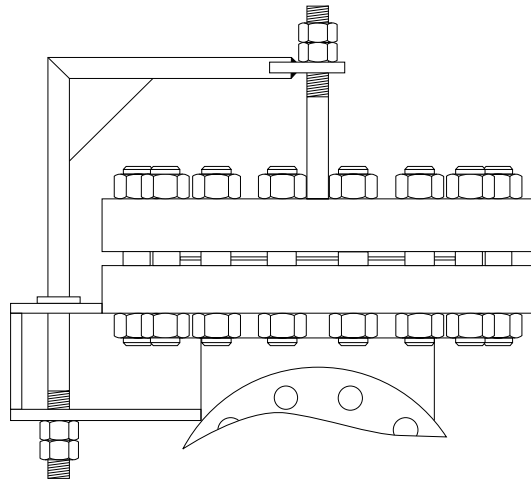
- For further optional features see pages 21-22.
- Other perforations and screen materials available. Please see page 24.
- For pressure loss information see page 27.
- For ordering information please see page 38.
- Dimensions shown are subject to change. Contact factory for certified prints when required.

Quick Opening Covers and Cover Removal Aids

The quick release covers and cover removal aids available on IFC fabricated strainers are distinguished by their compact size and functional design. Materials of construction are in accordance with ASME specifications and manufacturing complies with the applicable rules of the ASME Code for Pressure Piping and with the ASME Boiler and Pressure Vessel Code.

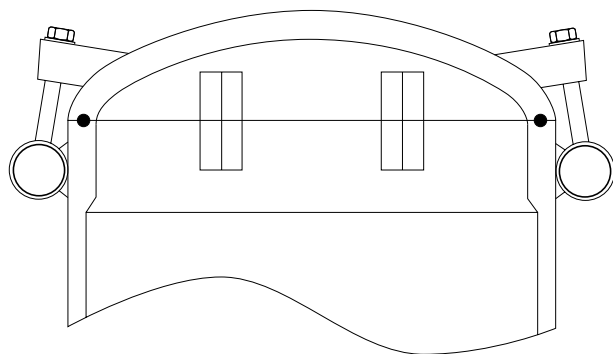
Cover Type BD - Davit Assembly

The Davit assembly is used to enable the user to swing the cover away from the strainer in order to facilitate basket or screen removal for cleaning. It's primary use is for larger sized strainers where cover removal is difficult. The davit assembly is an inexpensive alternative to quick release covers, especially when operating conditions require a bolted cover to be utilized.



Cover Type H - T-Bolt Hinged Cover

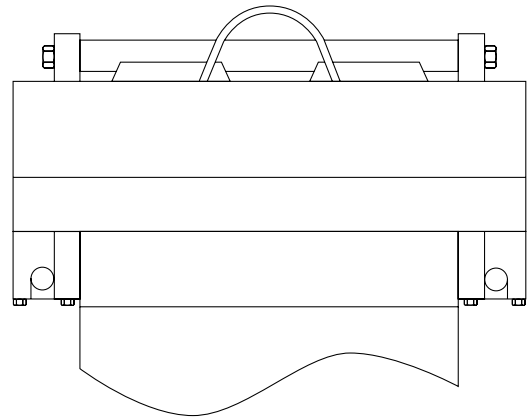
The T-bolt hinged cover is used for nominal pressure applications while being the most inexpensive closure available on IFC fabricated strainers. The T-bolt hinged cover is opened quickly and easily using an O-Ring as a seal. The operator merely loosens the T-bolts until they clear the holding lugs and allow the head to be swung open on it's hinge. Camlock and Break-over Wrench assemblies are also available that eliminate the need for a wrench.



Quick Opening Covers and Cover Removal Aids

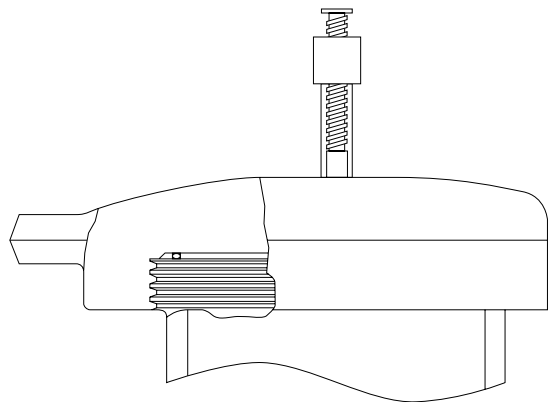
Cover Type Y - Yoke Hinged Cover

The yoke hinged closure is a true ANSI rated closure. Used primarily on high pressure applications, yoke hinged covers are available with 150#, 300#, 600#, 900#, and 1500# ANSI ratings. Yoke hinged covers available on IFC fabricated strainers are available with a wide range of operating aids ranging from single-lever chain and sprocket drives to completely automated types. O-rings are utilized as the sealing member.



Cover Type T - Quick Opening Threaded Cover

The threaded cover closure consists of a cap which fastens to a hub that has been welded to the strainer body. The female cap is threaded onto the male hub and an O-Ring is utilized to make the seal. The placement of this O-Ring prevents corrosion of the closure threads allowing for long, trouble free service. The threaded closure can be utilized on both nominal and high pressure applications.



General Comparison of Different Closure Types

Comparison Item	Closure Type				
	Bolted Type B	Bolted with davit Type BD	Swing Bolt Hinged Type H	Yoke Type Y	Threaded Type T
Cost (Ranking 1 = Least Expensive)	1	2	3	4	4
Quick Opening Ability (Ranking 1 = Quickest)	5	4	3	1	1
Low Pressure Applications (Recommended Closures)	X	X	X		
Nominal Pressure Applications (Recommended Closures)	X	X	X	X	X
High Pressure Applications (Recommended Closures)	X	X		X	X

Replacement Baskets

Design Features:

IFC designs and manufactures baskets for all makes of basket and duplex strainers. The range of materials and size of units is unlimited.

IFC is able to provide baskets manufactured from:

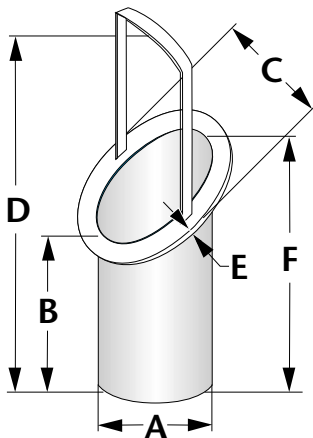
- > Perforated Plate
- > Mesh or Mesh/Perf. combination
- > Wedge Wire
- > Electron Beam Small Hole Perforated Plate

Using the above processes or combination thereof, IFC can provide screens and baskets suitable for a wide range of applications.

Screen/Basket Checklist

Kindly photocopy this page and fill out the pertinent information.

**BASKET STRAINER
STYLE "1"**



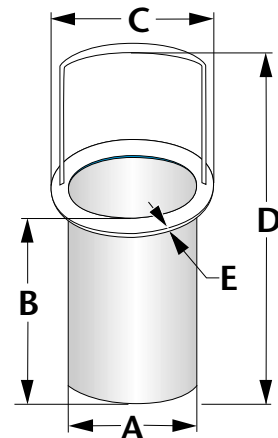
Performance Requirements

Description	Customers Requirement
Required Level of Filtration	
Material of Construction	
Minimum Specified Burst Pressure	
Flow Direction	
Other	

Dimensional Requirements

Description	Customers Requirement
Basket Style	(1 or 2)
Basket Outer Diameter	A
Basket Height	B
Ring OD	C
Overall Height	D
Ring Thickness	E
Basket Long Height	F

**BASKET STRAINER
STYLE "2"**



Engineering Data

Screen Openings for Basket Strainers

FACTORS TO CONSIDER

1. Purpose

If the basket strainer is being used for protection rather than direct filtration, IFC's standard screens will suffice in most applications.






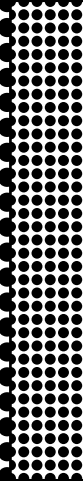
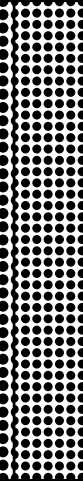
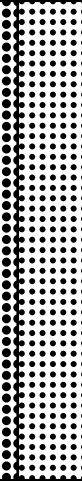
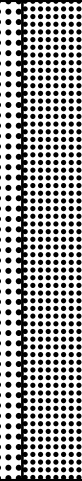
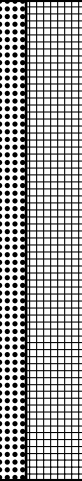
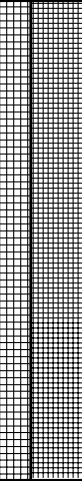
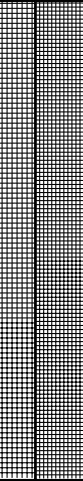
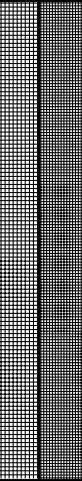
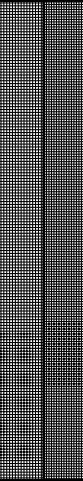
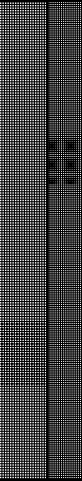
2. Service

With services that require extremely sturdy screens, such as high pressure/ temperature applications or services with high viscosities, IFC recommends that perforated screens without mesh liners be used. If mesh is required to obtain a certain level of filtration, then IFC recommends a trapped perf/mesh/perf combination.

3. Filtration Level

When choosing a perf. or a mesh/perf. combination attention should be given to ensure overstraining does not occur. As a general rule the specified level of filtration should be no smaller than half the size of the particle to be removed. If too fine a filtration is specified the pressure drop through the strainer will increase very rapidly, possibly causing damage to the basket.

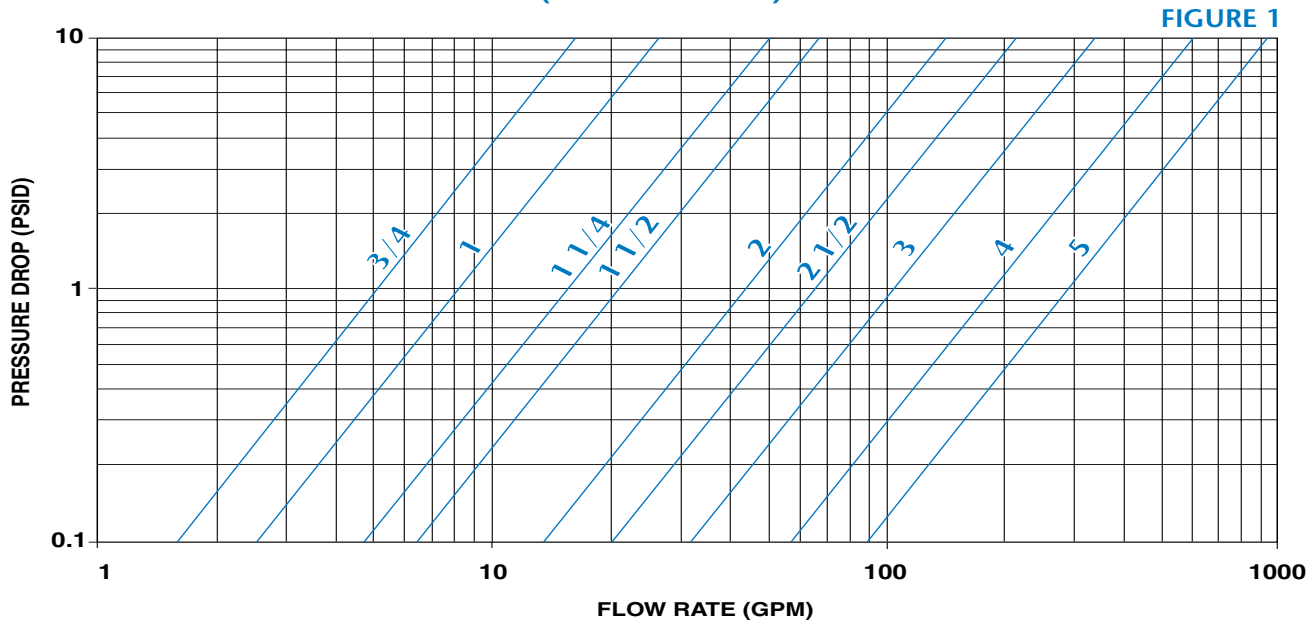
- Notes:**
1. Screen openings other than those shown above are readily available. IFC inventories various mesh sizes as fine as 5 micron and perforated plate as coarse as 1/2" Dia.
 2. Screens are available in a wide range of materials. IFC inventories various screen material in carbon steel, stainless steel (304, 316), alloy 20, monel 400, hastalloy C and titanium grade 2.
 3. Custom manufactured screens are available upon request. Please consult factory.

														
1/4" Dia. - 40% O.A.	3/16" Dia. - 50% O.A.	5/32" Dia. - 58% O.A.	1/8" Dia. - 40% O.A.	3/32" Dia. - 39% O.A.	1/16" Dia. - 37% O.A.	3/64" Dia. - 36% O.A.	1/32" Dia. - 40% O.A.	0.027" Dia. - 23% O.A.	20 Mesh - 49% O.A. 0.035" Openings	30 Mesh - 45% O.A. 0.022" Openings	40 Mesh - 41% O.A. 0.016" Openings	60 Mesh - 38% O.A. 0.010" Openings	80 Mesh - 36% O.A. 0.008" Openings	100 Mesh - 30% O.A. 0.006" Openings

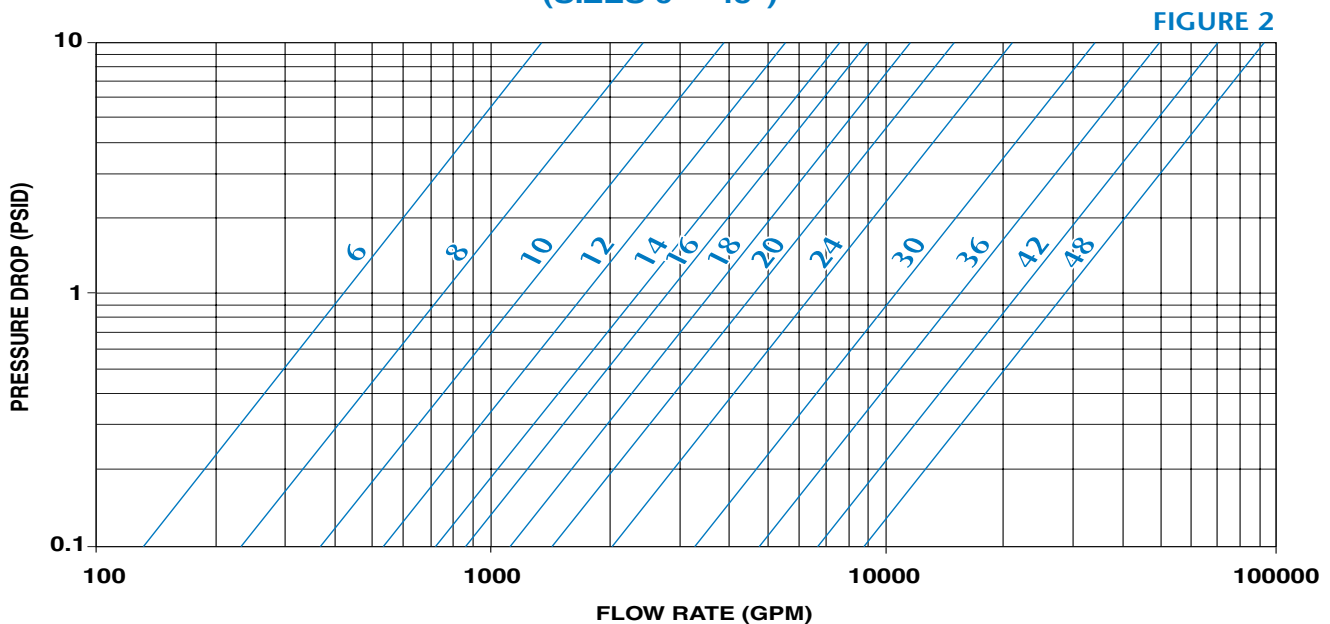
Engineering Data

Temporary Strainer Pressure Drop - Liquids

**TEMPORARY STRAINER PRESSURE DROP - LIQUIDS
(SIZES 3/4" - 5")**



**TEMPORARY STRAINER PRESSURE DROP - LIQUIDS
(SIZES 6" - 48")**

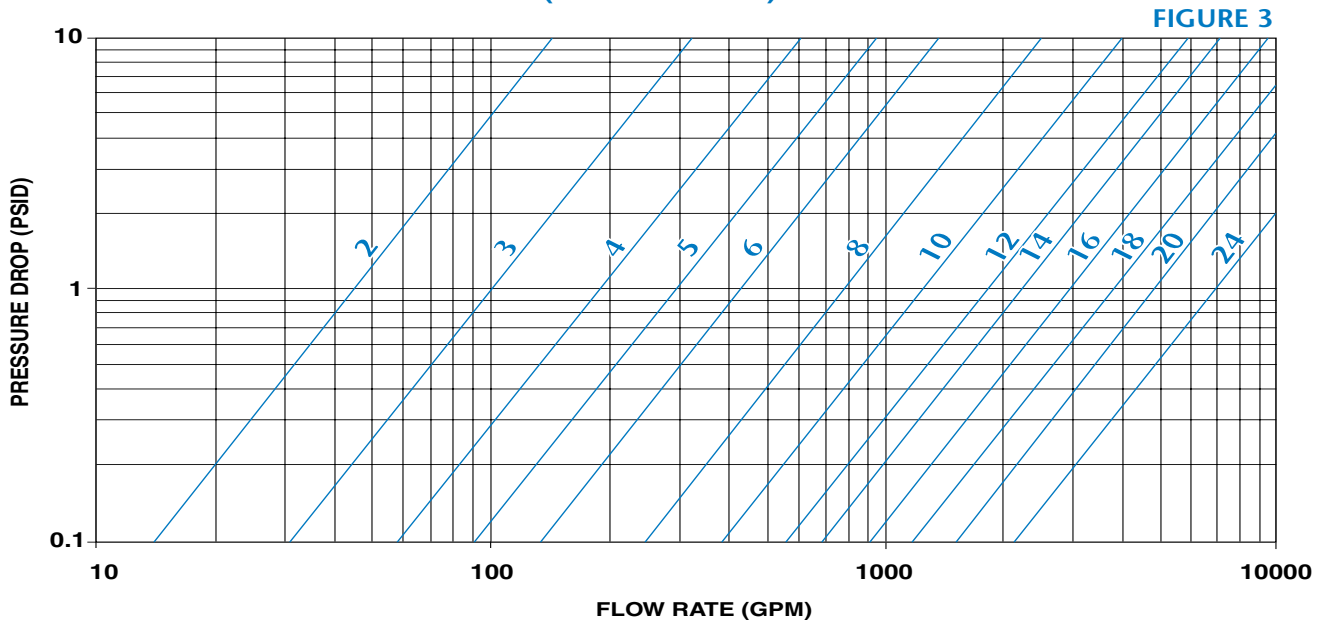


Notes: 1. Pressure drop curves are based on water flow with standard screens.
See page 28 for correction factors to be used with other fluids and/or screen openings.

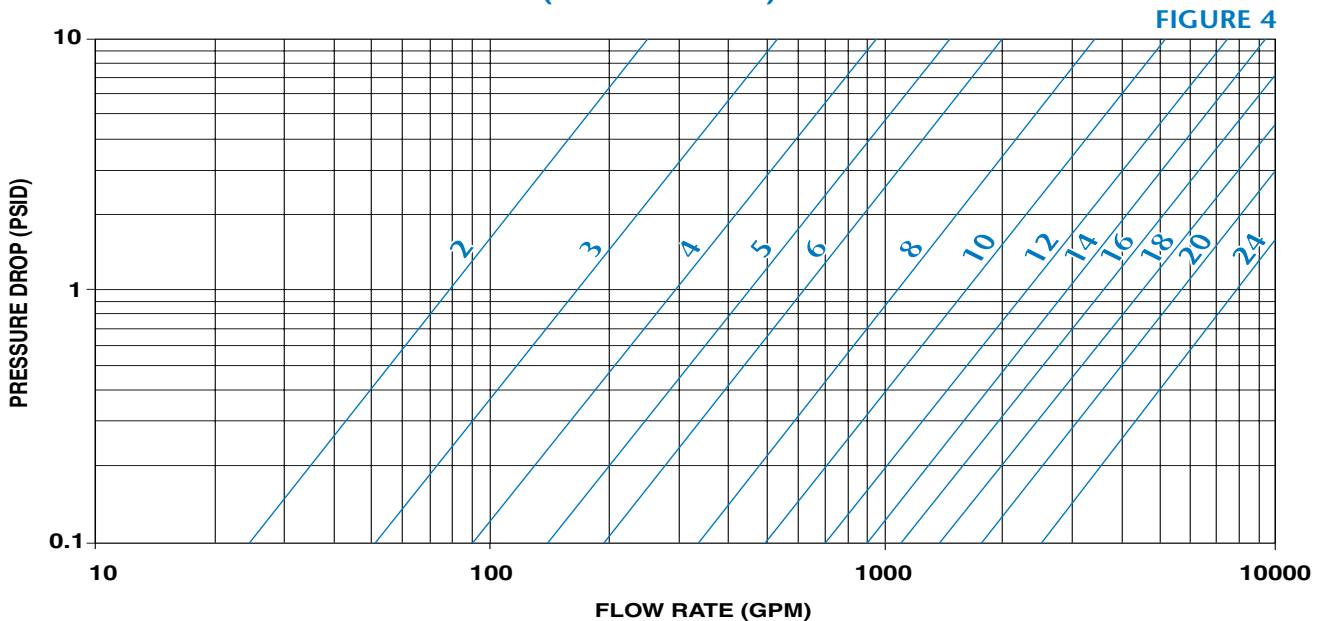
Engineering Data

Fabricated Y and Tee Strainer Pressure Drop - Liquids

FABRICATED Y- STRAINER PRESSURE DROP - LIQUIDS
(SIZES 2" - 24")



TEE STRAINER PRESSURE DROP - LIQUIDS
(SIZES 2" - 24")

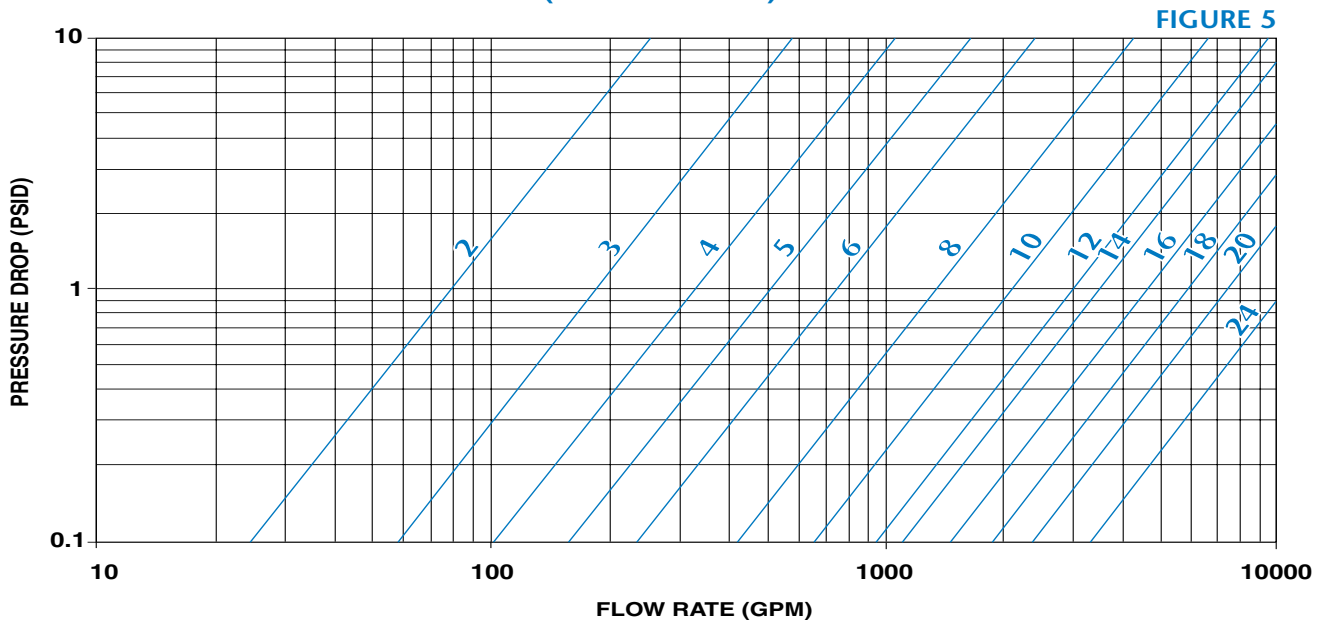


Notes: 1. Pressure drop curves are based on water flow with standard screens.
See page 28 for correction factors to be used with other fluids and/or screen openings.

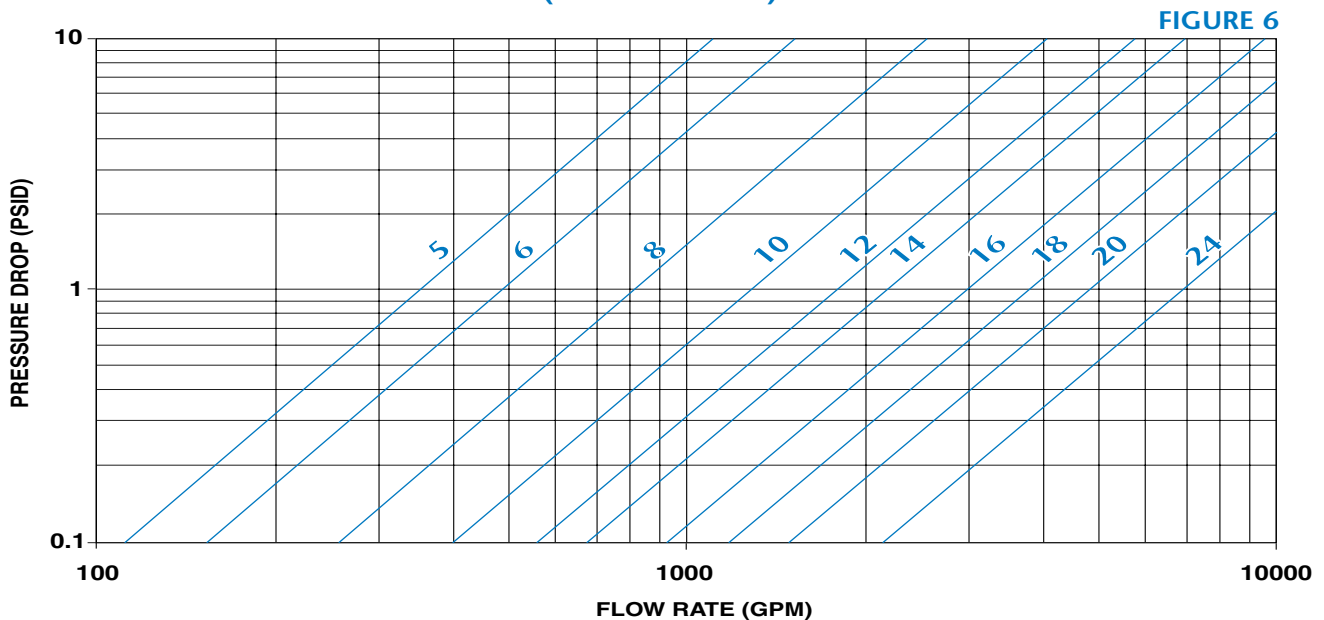
Engineering Data

Fabricated Basket and Duplex Strainer Pressure Drop - Liquids

**FABRICATED BASKET STRAINER PRESSURE DROP - LIQUIDS
(SIZES 2" - 24")**



**FABRICATED DUPLEX STRAINER PRESSURE DROP - LIQUIDS
(SIZES 5" - 24")**



Notes: 1. Pressure drop curves are based on water flow with standard screens.
See page 28 for correction factors to be used with other fluids and/or screen openings.

Engineering Data

Screen Correction Factor Chart

For Non-Standard and Mesh Lined Screens

*Multiply values obtained from figure 1 thru 6 by the appropriate values shown below

Chart #1

Size Range	SCREEN OPENINGS							
	Perforated Plate % Screen Material Open Area					Mesh lined standard screens % Screen Material Open Area		
	60%	50%	40%	30%	20%	50%	40%	30%
3/4" - 1-1/2"	0.45	0.55	0.7	1	1.15	1.05	1.05	1.2
2" - 48"	0.65	0.8	1	1.4	2.15	1.05	1.05	1.2

- Notes:**
- See page 24 for % Open Areas of IFC inventoried perforated plate.
 - Standard screens for sizes 3/4" to 1-1/2" is approximately a 30% open area screen media.
 - Standard screens for sizes 2" and larger is approximately a 40% open area screen media.

Example:

Strainer Size: 10"
IFC Model: B150FSBW1
Filtration: 100 Mesh lined 1/8" Perf.
Flow rate: 3000 GPM
Service: Water

- Using figure 5 the pressure drop is determined to be 2.0 psid with IFC's standard screen.
- Looking at page 26 we find that the % Open area of 100 mesh is 30%.
- Using chart 1 we read the correction factor to be 1.2 for 100 mesh lined 1/8" perf.
- Total pressure drop equals $2.0 \times 1.2 = 2.4$ psid clean.

Viscosity and Density Correction Factor Chart

Chart #2

Chart #3

Size Range	Component factor (CF)	Viscosity Cp	Body Loss Factor (BF)	Screen Loss Factor			
				Perf alone (PF)	20 mesh lined (MF)	30, 40, mesh lined (MF)	60 to 300 Mesh lined (MF)
3/4" - 1-1/2"	0.25	10	1	1.15	1.3	1.4	1.5
		25	1.2	1.25	2	2.2	2.5
		100	1.6	1.4	3	4	6.5
		200	2.2	1.5	4.5	7	11.5
		500	4.4	1.6	10	15	25
2" - 48"	0.35	1000	8	1.7	15	30	50
		2000	15.2	1.9	30	60	100

How to Use:

- Determine the pressure drop (P1) through the strainer with water flow and standard screens.
- If non-standard screens (i.e. 40 mesh, etc.) are being used, apply factors in chart #1 to determine corrected pressure drop (P2).
- Multiply P1 or P2 (if used) by the specific gravity of the fluid actually flowing through the strainer to get P3.
- Using chart #2 multiply P3 by the appropriate Component Factor (CF) to get P4.
- Let $P5 = P3 - P4$.
- Multiply P4 by the appropriate Body Loss Factor (BF) in chart #3 to get P6.
- Multiply P5 by the appropriate Screen Loss Factor (PF or MF) in chart #3 to get P7.
- Total pressure drop $P8 = P6 + P7$.

Example:

Strainer Size: 10"
IFC Model: B150FSBW1
Filtration: 100 mesh lined 1/8" perf.
Flow rate: 3000 GPM
Specific Gravity: 1
Viscosity: 100 cP

- As shown in the above example, the corrected pressure drop (P2) = 2.4 psid
- Since S.G. = 1, $P3 = P2 = 2.4$ psid
- Using chart #2 $P4 = 0.35 \times P3 = 0.84$ psid
- $P5 = 2.4 - 0.84 = 1.56$ psid
- Using chart #3 $P6 = 0.84 \times 1.6 = 1.34$ psid
- Again using chart #3 $P7 = 1.56 \times 6.5 = 10.14$ psid
- Total pressure drop $P8 = 1.34 + 10.14 = 11.48$ psid clean

Engineering Data

Correction Factors For Clogged Screens

* Multiply values obtained from figures 1 thru 6 by the appropriate values shown below

Chart #4

% Clogged	Ratio of Free Screen Area to Pipe Area						
	10:1	8:1	6:1	4:1	3:1	2:1	1:1
10%							3.15
20%						1.15	3.9
30%						1.4	5
40%						1.8	6.65
50%					1.25	2.5	9.45
60%				1.15	1.8	3.7	14.5
70%				1.75	2.95	6.4	26
80%		1.1	1.75	3.6	6.25	14	58
90%	2.3	3.45	6	13.5	24	55	

- Notes:** A) See page 35 for the ratio of free area to pipe area for IFC Strainers equipped with standard screens.
 B) For screens other than IFC's standard, use the following formula to calculate the ratio free area to pipe area:

$$R = \frac{A_g \times OA}{100A_p}$$

- where;** R = Ratio free area to pipe area
 Ag = Gross screen area, sq. in. (See page 35)
 OA = Open area of screen media, % (See page 24, i.e. 1/8" perf. = 40%)
 Ap = Nominal area of pipe fitting, sq. in. (See page 35)

Example #1

Strainer Size: 8"
IFC Model: T150FSBW1
Filtration: 1/8" Perf.
Flow rate: 1000 GPM
Service: Water
% Clogged: 20%

- A) Using figure #4 the pressure drop is determined to be 0.9 psid with IFC's standard screen.
 B) Looking at page 35 ratio of free area to pipe area for a 8" IFC series T strainer is equal to 1.3:1 (1:1 approx.).
 C) Using chart #4 we read the correction factor to be 3.9 at 20% clogged.
 D) Total pressure drop equals 0.9 x 3.9 = 3.51 psid when 20% clogged.

Example #2

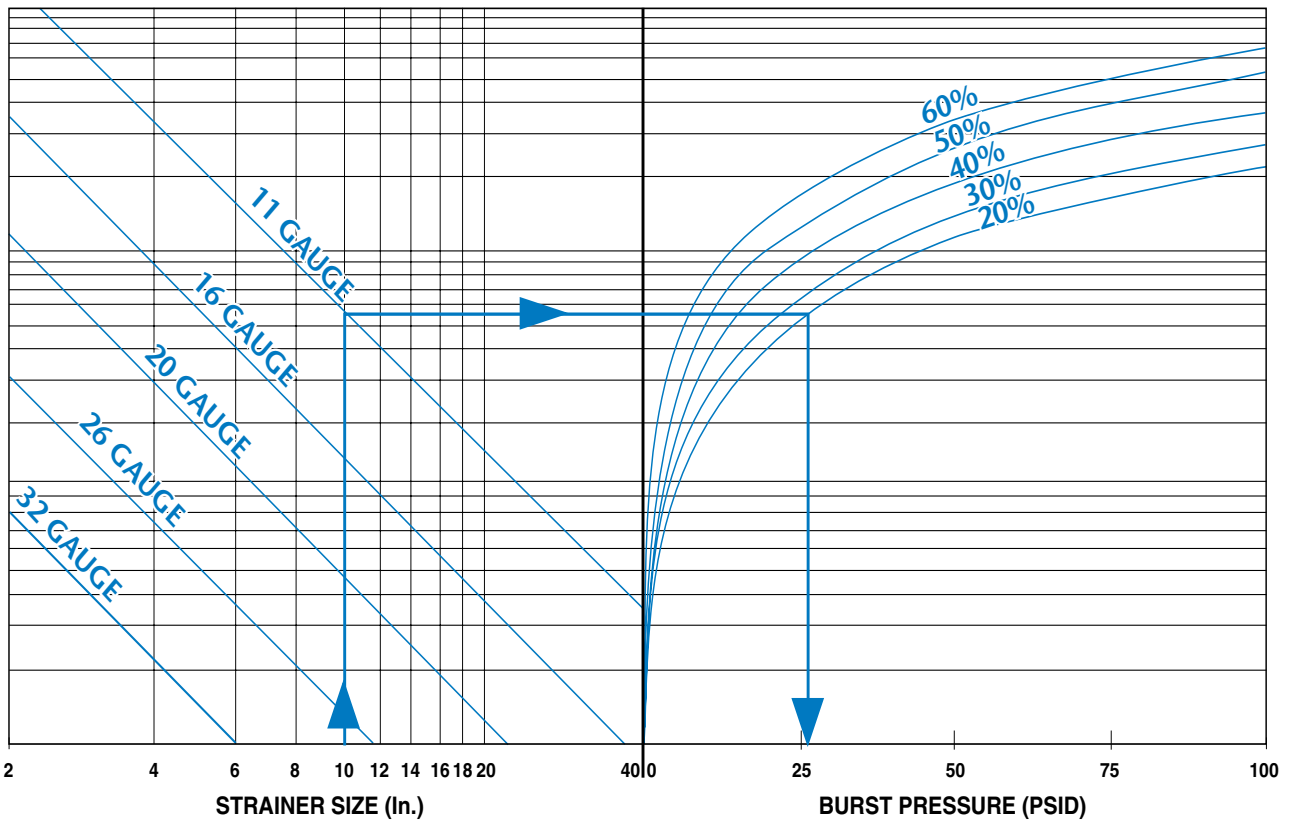
Strainer Size: 8"
IFC Model: T150FSBW1
Filtration: 5/32" Perf.
Flow rate: 1000 GPM
Service: Water
% Clogged: 60%

- A) Using figure #4 the pressure drop is determined to be 0.9 psid with IFC's standard screen.
 B) Looking at page 24 we find that the % Open area (OA) of 5/32" Perf. is 58%.
 C) Using chart #1 we read the correction factor to be 0.65 for 5/32" Perf.
 D) Total clean pressure drop equals 0.9 x 0.65 = 0.59 psid.
 E) Since a non-standard screen is being used, we must calculate the Ratio free area to pipe area.
 F) Looking at page 35 we find Ag = 167 in², Ap = 50.03 in².
 G) The ratio free area to pipe area is calculated as 1.9:1. (2:1 approx.)
 H) Using chart #4 we read the correction factor to be 3.7 at 60% clogged.
 I) Total pressure drop equals 0.59 x 3.7 = 2.2 psid when 60% clogged.

Engineering Data

IFC Series TB Strainer Burst Pressure

FIGURE 7



Notes:

1. The above chart is to be used for strainers manufactured from perforated plate and is based on the formula:

$$t = d \sqrt{\frac{0.3P}{S}}$$

SOURCE: ASME Section VIII, Div. 1., UG-34.

t = Thickness of perforated plate, in.
d = Dimension B (See page 4), in.
P = Burst Pressure, psi
S = Reduced allowable stress, psi

- The above chart is based on IFC's standard dimensions. Higher burst pressure ratings are available. Please contact factory.
- The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
- See page 24 for % Open Areas of IFC's inventoried perforated plate.

Example:

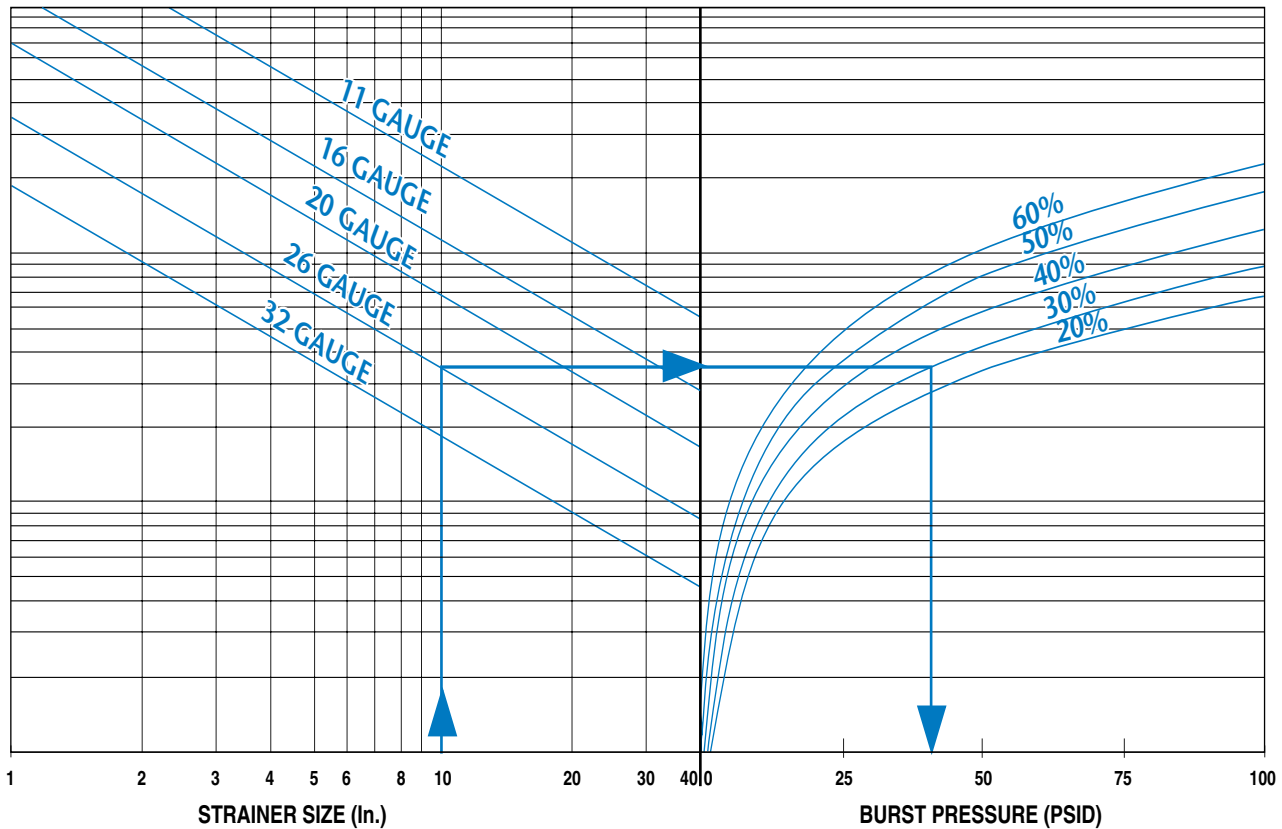
Strainer Size: 10"
Screen Thickness: 11 gauge
Screen Material Open Area: 20%

- Locate Strainer size.
- Follow vertical line to gauge thickness.
- Follow horizontal line to required perforation open area.
- Follow vertical line downwards to read burst pressure.
- Burst pressure equals 27 psid.

Engineering Data

IFC Series TC Strainer Burst Pressure

FIGURE 8



Notes:

1. The above chart is to be used for strainers manufactured from perforated plate and is based on the formula:

$$P = \frac{2St \cos \delta}{D + 1.2t \cos \delta}$$

SOURCE: ASME Section VIII, Div. 1., Appendix 1.

- P = Burst Pressure, psi.
- S = Reduced allowable stress
- t = Thickness of perforated plate, in.
- D = Dimension B (See page 4), in.
- δ = 15 degree

2. The above chart is based on IFC's standard dimensions. Higher burst pressure ratings are available. Please contact factory.
3. The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
4. See page 24 for % Open Areas of IFC's inventoried perforated plate.

Example:

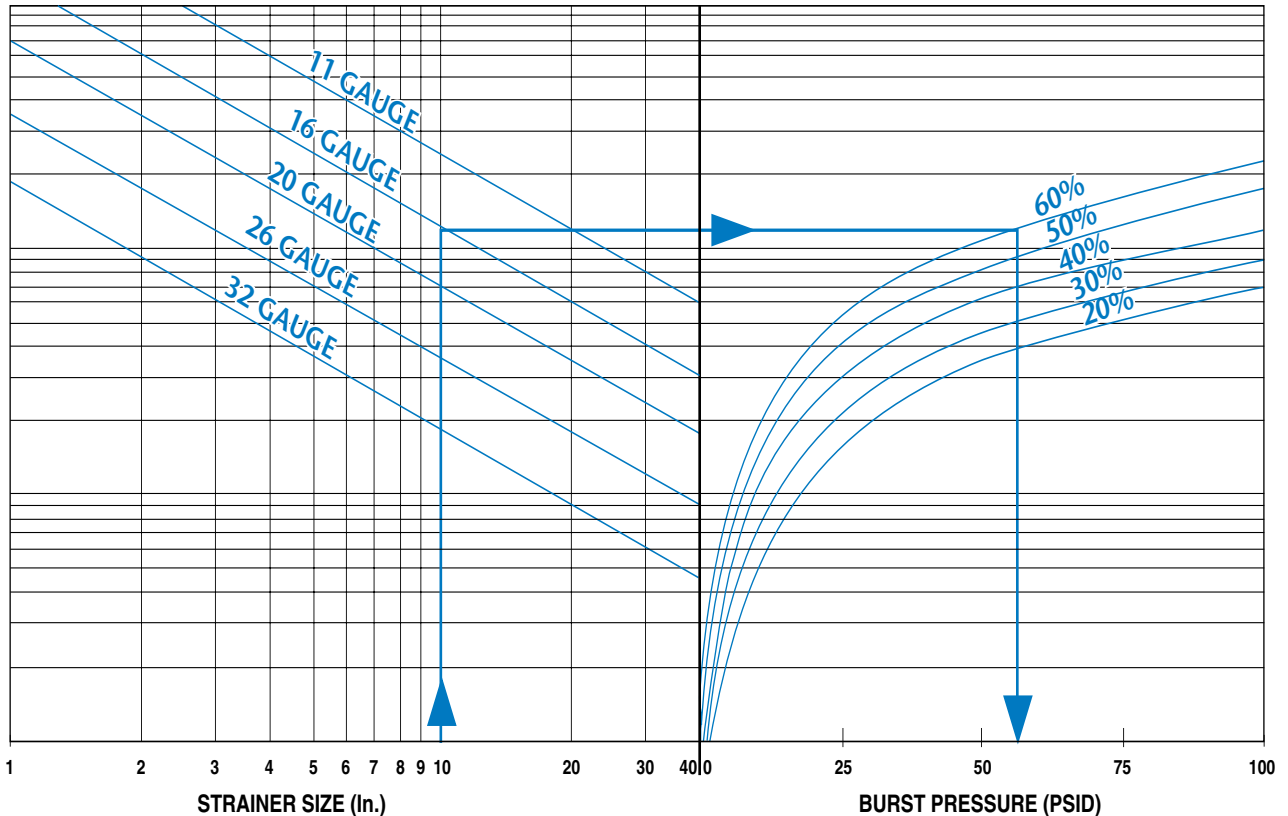
- Strainer Size:** 10"
- Screen Thickness:** 26 gauge
- Screen Material Open Area:** 30%

- Locate Strainer size.
- Follow vertical line to gauge thickness.
- Follow horizontal line to required perforation open area.
- Follow vertical line downwards to read burst pressure.
- Burst pressure equals 41 psid.

Engineering Data

Y-Strainer Screen Burst Pressure

FIGURE 9



Notes:

1. The above chart is to be used for strainers manufactured from perforated plate and is based on the formula:

$$P = \frac{St}{R - 0.4t}$$

SOURCE: ASME Section VIII, Div. 1., Appendix 1.

P = Burst Pressure, psi
 S = Reduced allowable stress, psi
 t = Thickness of perforated plate, in.
 R = Outside radius of screen, in.

- The above chart is based on IFC's standard dimensions. Higher burst pressure ratings are available. Please contact factory.
- The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
- See page 24 for % Open Areas of IFC's inventoried perforated plate.

Example:

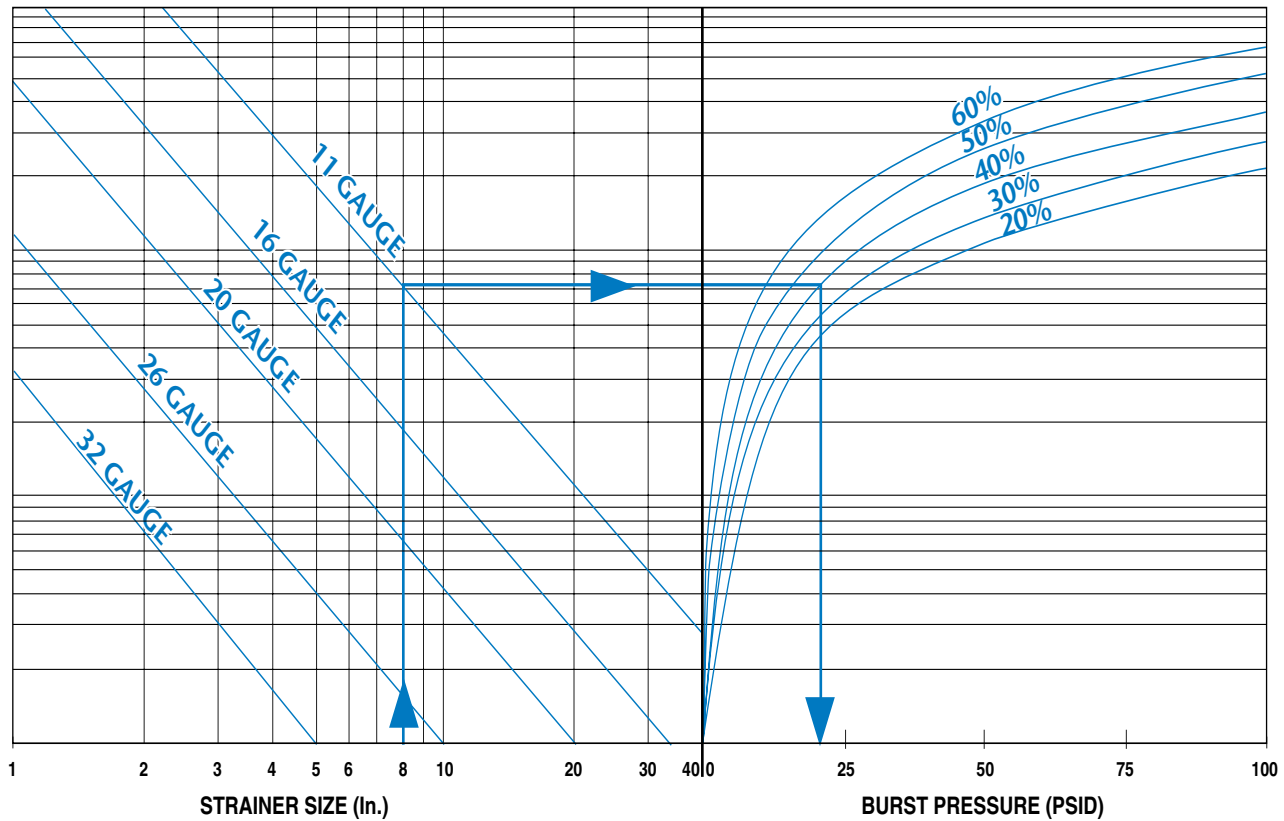
Strainer Size: 10"
Screen Thickness: 16 gauge
Screen Material Open Area: 60%

- > Locate Strainer size.
- > Follow vertical line to gauge thickness.
- > Follow horizontal line to required perforation open area.
- > Follow vertical line downwards to read burst pressure.
- > Burst pressure equals 56 psid.

Engineering Data

T-Strainer Screen Burst Pressure

FIGURE 10



Notes:

1. The above chart is to be used for strainers manufactured from perforated plate and is based on the formula:

$$t = d \sqrt{\frac{0.3P}{S}}$$

SOURCE: ASME Section VIII, Div. 1., UG-34.

- t = Thickness of perforated plate, in.
- d = Basket Diameter, in.
- P = Burst Pressure, psi
- S = Reduced allowable stress, psi

3. The above chart is based on IFC's standard dimensions. Higher burst pressure ratings are available. Please contact factory.
4. The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
5. See page 24 for % Open Areas of IFC's inventoried perforated plate.

Example: #1

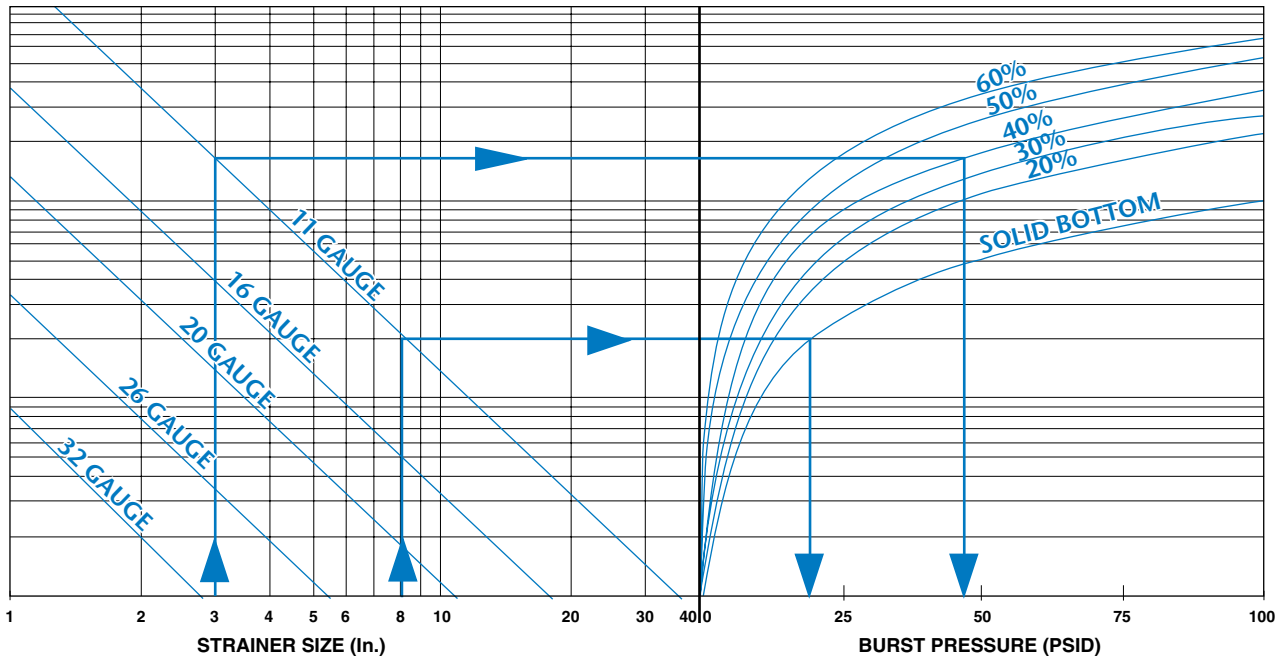
- Strainer Size:** 8"
- Screen Thickness:** 11 gauge
- Screen Material Open Area:** 40%

- Locate Strainer size.
- Follow vertical line to gauge thickness.
- Follow horizontal line to required perforation open area.
- Follow vertical line downwards to read burst pressure.
- Burst pressure equals 20 psid.

Engineering Data

Basket and Duplex Strainer Basket Burst Pressure

FIGURE 11



Notes:

1. The above chart is to be used for strainers manufactured from perforated plate and is based on the formula:

$$t = d \sqrt{\frac{0.3P}{S}}$$

SOURCE: ASME Section VIII, Div. 1., UG-34.

t = Thickness of perforated plate, in.
d = Basket Diameter, in.
P = Burst Pressure, psi
S = Reduced allowable stress, psi

2. As standard, IFC supplies baskets with perforated bottoms.
3. The above chart is based on IFC's standard dimensions. Higher burst pressure ratings are available. Please contact factory.
3. The above chart is based on a screen material of stainless steel. No safety factor is incorporated. It is the responsibility of the user to determine an acceptable safety factor.
5. See page 24 for % Open Areas of IFC's inventoried perforated plate.

Example: #1

Strainer Size: 8"
Basket Type: Perforated screen with 11 gauge solid flat bottom
Screen Material Open Area: 20% - 60%

- > Locate Strainer size.
- > Follow vertical line to solid thickness.
- > Follow horizontal line to solid bottom curve.
- > Follow vertical line downwards to read burst pressure.
- > Burst pressure equals 19 psid.

Example: #2

Strainer Size: 4"
Basket Type: 11 gauge perforated screen with 11 gauge perforated flat bottom.
Screen Material Open Area: 40%

- > Locate Strainer size.
- > Follow vertical line to gauge thickness.
- > Follow horizontal line to 40% Open Area curve.
- > Follow vertical line downwards to read burst pressure.
- > Burst pressure equals 44 psid.

Engineering Data

Fabricated Strainer Screen Effective Areas

Strainer Type	Pipe Size (In.)	Std. Opening (in.)	Nominal Area of Sch. 40 / Std. Pipe (Sq. In.)	Gross Screen Area (Sq. In.)	Free Area (Sq. In.)	Ratio Free Area to Pipe Area
Y (Style #1)	2	0.125	3.36	39	16	4.6
Y (Style #1)	3	0.125	7.39	77	31	4.2
Y (Style #1)	4	0.125	12.73	135	54	4.2
Y (Style #1)	5	0.125	20.01	160	64	3.2
Y (Style #1)	6	0.125	28.89	215	86	3.0
Y (Style #1)	8	0.125	50.03	375	150	3.0
Y (Style #1)	10	0.125	78.85	545	218	2.8
Y (Style #1)	12	0.125	113.10	785	314	2.8
Y (Style #1)	14	0.188	140.50	900	360	2.6
Y (Style #1)	16	0.188	185.66	1210	484	2.6
Y (Style #1)	18	0.188	237.10	1560	624	2.6
Y (Style #1)	20	0.188	294.83	1950	780	2.6
Y (Style #1)	24	0.188	429.13	2765	1106	2.6
T (Style #1)	2	0.125	3.36	22	9	2.6
T (Style #1)	2.5	0.125	4.79	25	10	2.1
T (Style #1)	3	0.125	7.39	40	16	2.2
T (Style #1)	4	0.125	12.73	58	23	1.8
T (Style #1)	5	0.125	20.01	82	33	1.6
T (Style #1)	6	0.125	28.89	105	42	1.5
T (Style #1)	8	0.125	50.03	167	67	1.3
T (Style #1)	10	0.125	78.85	235	94	1.2
T (Style #1)	12	0.125	113.10	330	132	1.2
T (Style #1)	14	0.188	140.50	420	168	1.2
T (Style #1)	16	0.188	185.66	510	204	1.1
T (Style #1)	18	0.188	237.10	640	256	1.1
T (Style #1)	20	0.188	294.83	780	312	1.1
T (Style #1)	24	0.188	429.13	1060	424	1.0
B (Style #1)	2	0.125	3.36	215	86	25.6
B (Style #1)	3	0.125	7.39	265	106	14.3
B (Style #1)	4	0.125	12.73	265	106	8.3
B (Style #1)	5	0.125	20.01	380	152	7.6
B (Style #1)	6	0.125	28.89	560	224	7.8
B (Style #1)	8	0.125	50.03	570	228	4.6
B (Style #1)	10	0.125	78.85	910	364	4.6
B (Style #1)	12	0.125	113.10	1300	520	4.6
B (Style #1)	14	0.188	140.50	1600	640	4.6
B (Style #1)	16	0.188	185.66	1830	732	3.9
B (Style #1)	18	0.188	237.10	2290	916	3.9
B (Style #1)	20	0.188	294.83	2800	1120	3.8
B (Style #1)	24	0.188	429.13	4090	1636	3.8
DB (Style #1)	2	0.125	3.36	215	86	25.6
DB (Style #1)	3	0.125	7.39	265	106	14.3
DB (Style #1)	4	0.125	12.73	265	106	8.3
DB (Style #1)	5	0.125	20.01	380	152	7.6
DB (Style #1)	6	0.125	28.89	560	224	7.8
DB (Style #1)	8	0.125	50.03	570	228	4.6
DB (Style #1)	10	0.125	78.85	910	364	4.6
DB (Style #1)	12	0.125	113.10	1300	520	4.6
DB (Style #1)	14	0.188	140.50	1600	640	4.6
DB (Style #1)	16	0.188	185.66	1830	732	3.9
DB (Style #1)	18	0.188	237.10	2290	916	3.9
DB (Style #1)	20	0.188	294.83	2800	1120	3.8
DB (Style #1)	24	0.188	429.13	4090	1636	3.8

- Notes:**
1. Values shown are approximate. Contact factory for exact ratios.
 2. Values shown are for strainers with standard screens.
 3. The ratio free area to pipe area may be increased by changing perf. stagger or by using heavy wire mesh.

Check List and Suggested Specifications For ISLIP Flow Controls Inc.

Strainer Check List: When selecting a strainer, please take the factors listed below into account. This will assist us when recommending a strainer to suit your specific requirements. Please photocopy this page and fill out the pertinent information.

1. Fluid to be strained _____
2. Flow rate _____
3. Density of fluid _____
4. Viscosity of fluid _____
5. Fluid working pressure _____
Maximum pressure _____
6. Fluid working temp. _____
Maximum temp. _____
7. Preferred material of strainer construction _____

8. Present pipeline size & material _____
9. Nature of solids to be strained out _____
10. Size of solids to be strained out _____
Size of mesh or perf. req. _____
11. Clearance Limitation Above _____ Below _____
Left side facing inlet _____ Right side facing inlet _____
12. Maximum pressure drop with clean screen _____
13. Expected cleaning frequency _____
14. Any other information deemed relevant _____

Suggested Specifications

The strainer shall be a basket strainer and have _____ (size) inlet/outlet connections. The end connections shall be (flanged, threaded etc.) and the body shall be complete with a _____ (bolted, quick-opening, etc.) cover assembly. The strainer shall be suitable for _____ PSIG operating pressure at _____ °F operating temperature. The body shall be constructed of _____ (body material) while the screen shall be constructed of _____ (basket or screen material). A mesh lining of _____ (size of mesh) is required, allowing a maximum pressure drop of _____ psig. The strainer shall be equipped with a _____ (gasket material) gasket and the strainer screen shall be able to withstand _____ psig differential pressure without any deformation.

Strainers shall be IFC Model # _____ or approved equivalent.

Name _____
Company _____
Address _____
City/Town _____
State _____ Zip Code _____
Telephone (_____) _____
Fax (_____) _____

Installation and Maintenance Instructions for IFC Fabricated Strainers

Strainer Installation Instructions

- Ensure all machined surfaces are free of defects and that the inside of the strainer is free of foreign objects.
- For horizontal and vertical pipelines, the strainer should be installed so that the drain connection is pointed downwards.
- For flanged end strainers, the flange bolting should be tightened gradually in a back and forth clockwise motion.
- Threaded end strainers should use an appropriate sealant.
- Once installed, increase line pressure gradually and check for leakage around joints.
- If the strainer is supplied with a start-up screen, monitor pressure drop carefully.

Screen Removal Instructions (Y, Basket, T and Duplex)

- Drain piping (For Duplex Strainers, isolate required chamber).
- Vent line to relieve pressure.
- Loosen cover and open to access screen.
- Remove, clean and replace screen in original position (Note: In some instances, a high pressure water jet or steam may be required for effective cleaning)
- Inspect cover gasket for damage. If necessary, replace. (Note: If spiral wound gaskets have been used, they must be replaced and can not be used again).
- Tighten cover. The strainer is ready for line start-up.

CAUTION SHOULD BE TAKEN DUE TO POSSIBLE EMISSION OF PROCESS MATERIAL FROM PIPING. ALWAYS ENSURE NO LINE PRESSURE EXISTS WHEN OPENING COVER.

Maintenance Instructions

For maximum efficiency, determine the length of time it takes for the pressure drop to double that in the clean condition. Once the pressure drop reaches an unacceptable value, shut down line (For Duplex Strainers divert flow to other chamber) and follow the "Screen Removal Instructions" above.

A pressure gauge installed before and after the strainer in-line will indicate pressure loss due to clogging and may be used to determine when cleaning is required.

Trouble Shooting Guides and Diagnostic Techniques

- After pressurizing, inspect cover and other joints for leakage. Gasket replacement or cover tightening is necessary if leakage occurs.
- If the required filtration is not taking place, ensure the screen is installed in the correct position, that being flush to the screen seating surfaces.

Limited Warranty

All products are warranted to be free of defects in material and workmanship for a period of one year from the date of shipment, subject to the limitations below: If the purchaser believes a product defective, the purchaser shall:

- Notify the manufacturer, state the alleged defect and request permission to return the product.
- If permission is given, return the product with transportation prepaid. If the product is accepted for return and found to be defective, the manufacturer will, at its discretion, either repair or replace the product, f.o.b. factory, within 60 days of receipt, or refund the purchase price.

Other than to repair, replace or refund described above, the purchaser agrees that the manufacturer shall not be liable for any losses, costs, expenses or damages of any kind arising out of the product, its use, installation or replacement, labeling, instructions, information or technical data of any kind, description of product use, sample or model, warnings or lack of foregoing. No other warranties, written or oral, expressed or implied, including the warranties of fitness for a particular purpose and merchantability, are made or authorized. No affirmation of fact, promise, description of product use or sample or model shall create any warranty from the manufacturer, unless signed by the president. These products are not manufactured, sold or intended for personal, family or household purposes.

